



产品规格书

PRODUCT SPECIFICATION

产品描述: TJC25048 系列条形连接器

Product Description: TJC25048 Pressure Welding Bar Connector

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CWB 浙江合兴电子元件有限公司 CWB Electronics (Zhejiang) Co., Ltd. 中国·浙江省乐清市虹桥镇幸福东路 1098 号 合兴工业园 1098,Xingfu `Road(East),CWB Industrial Zone,Hongqiao,Yueqing,Zhejiang 325608,China Tel: 86-577-61313157 Fax: 86-577-62313681	制定 Edit: 覃 丽 2015. 10. 26	产品名称 Product Name: TJC25048 系列条形连接器
	审核 Check: 批准 Approval:	编号 Document No.: PS3868 版本 REVISION: 2



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1.更改履历 Change History

序号 No.:	版本号 Version No.	更改前描述 Description Before Modification	更改后描述 Description After Modification	日期 Date
1	1	/	初版发行	2015.10.26
2	2	/	按格力标准更新技术要求	2017.3.9
3				
4				
5				

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2.适用范围 Scope

本产品规格书适用于浙江合兴电子元件有限公司生产的 CTB 2.5P 电子连接器，产品名称：TJC25048-nAD&TJC25030-nY。

This product specification covers the requirement for Cable to Board 2.5mm pitch connector, which is designed and manufactured by CWB Electronics(ZheJiang) Co.,LTD. P/N: TJC25048-nAD &TJC25030-nY.

3.产品描述 Product Description

TJC25048 系列产品为家电连接器产品，产品部件组成如下：

The TJC25048 series connector is designed for home appliances connection. Part checklist as following form:

Name	Part name	Notes
阳连接器 Header	TJC25048-nAD	Wafer: PA66 UL94V-0 Post: Brass, Tin over nickel plated
条形连接器孔座 Receptacle Housing	TJC25030-nY	PA66 UL94V-0
锁紧片 Lock Plate	TJC25030-nYS	PA66 UL94V-0
插簧 Contact	TJC3	Phosphor bronze, Tin Plated

4.相关标准 Related Standards

以下参考文件是本规格书的一个组成部份。若本规格书中的要求与产品图纸发生冲突，则产品图中的要求为优先；若本规格书中的要求与参考文件中的要求冲突，则本规格书为优先。

The following documents form a part of this specification. In the event of conflict between the requirements of this specification and the product drawing, the product drawing shall take precedence. In the event of conflict between the requirements of this specification and the referenced documents, this specification shall take precedence.

GB/T 2421 电工电子产品环境试验 第一部分 总则
Testing Method for Environmental of Electrical Connectors Class 1: General Principles

GB/T 2423 电工电子产品环境试验方法
Testing Method for Environmental of Electrical Connectors

GB/T 2424 电工电子产品环境试验导则
Testing Method for Environmental of Electrical Connectors

GB/T 5095 电子设备用机电元件基本试验规程及测量方法
Testing procedure/Method for components of electric equipment

产品符合合兴企标 Q/HX J1150001 《产品及所用材料的环保要求》 I 类或顾客要求。

The connector should comply with CWB standard Q/HX J1150001 Class I or customer's requests.

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额定电流 Rated Current	AWG28 1.5A	AWG26 2A	AWG24 2.5A	AWG22 3A
适用 PCB 板 Applicable P.C.B	Board Thickness: 1.6mm Hole Diameter: 0.9mm-1.0mm			
额定电压 Rated Voltage	250V [AC(有效值 rms)/DC]			
使用温度范围 Operating temperature range	-25℃～+85℃			
适用线型 Applicable wires	Wire Size: AWG28～AWG22 (0.08mm ² ~0.326 mm ²) Insulation Diameter: 1.15mm-1.8mm			

6.1 机械性能 Mechanical

序号 No.	项 目 Item	测试条件 Test Condition	规 格 Requirement			
6.1.1	外观 Appearance	目测 Checking by eye 视力： 1.0 以上 Eyesight: > 1.0 照明：（200～300）lx Lamp：（200～300）lx 目测距离：（0.3～0.5）m Space：（0.3～0.5）m GB/T 5095.1 Method 1a	1.塑料件表面应无明显疤痕、凹陷、开裂及影响使用的变形。 Plastic part: smooth and flat surface without discolor, broken, crack, and distortion, etc. 2 金属件表面无锈蚀、氧化 、无明显的机械损伤及电镀层脱落等缺陷。 Metal part: bright and even surface without rust, oxide, fog and obvious physical damage, etc.			
6.1.2	成品插入力与拔出力 Insertion and Withdrawal Force for Connector	固定连接器和/或测力计，在连接器轴线方向插入和拔出；速度（25±3）mm/min Apply axial Insert and withdraw force on the terminal in the housing at a rate of 25 ±3 mm per minute. GB/T 5095.7 Method 13b / EIA-364-13B	PIN NO.	First		At 50th
				Insertion (Max)	withdrawal （Min）	withdrawal （Min）
			2	29.4N	7.8N	5.9N
			3	34.3N	9.8N	7.8N
			4	39.2N	11.8N	8.8N
			5	44.1N	11.8N	8.8N
			6	49.0N	13.7N	9.8N
			7	53.9N	13.7N	9.8N
			8	58.8N	15.7N	11.8N
			9	63.7N	15.7N	11.8N
			10	68.6N	17.6N	13.7N
			11	73.5N	17.6N	13.7N
			12	78.4N	19.6N	15.7N
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6.1.3	端子的插入力和 固定力 Insertion Force and Retention Force for Contact	固定连接器和/或测力计，在连接器轴线方向插入和 拔出；速度（25±3）mm/min Apply axial withdraw force on the terminal in the housing at a rate of 25 ±3 mm per minute. GB/T 5095.8 Method 15d / EIA-364-29B	插入力 (Insertion) Max.	固定力(Retention) Min.
			10N	19.6N Min
6.1.4	压着部位抗张强 度 Crimping Pull Out Force	在试验装置夹头中固定试验样品，在连接的轴线方向 施加张力;速度不大于 25mm/min Fix the crimped terminal, Axial pull out force on the terminal in the housing at a rate less than 25 mm per minute. GB/T5095.8 Method 16d / EIA-364-08B	AWG 28: 10N Min. AWG 26: 20N Min. AWG 24: 30N Min. AWG 22: 40N Min	
6.1.5	机械振动 Random Vibration	插合连接器，串联在一直流电源上,电流 100mA;并模 拟正常工作状态；振频为（10~55~10）Hz，每个循 环时间为 1 分钟，振幅 1.52mm. 沿 XYZ 三轴正反方 向各循环 2h。 Mated connectors subjected to following vibration conditions, for a period of 2 hours in each of 3 mutually perpendicular axes, 100 mA current shall be applied. Frequency: (10~55~10) HZ/min. Amplitude: 1.52mm GB/T 5095.4 Method 6d / EIA-364-28D	外观：无损伤（参照 6.1.1） Appearance: No damage.(refer to 6.1.1) 接触电阻：0.02Ω Max。 Contact resistance: 0.02Ω Max. 中断：1μsec Max。 <1 μs discontinuity	
6.1.6	机械寿命 Durability	以每分钟 10 次的速度插拔 50 次。 50 cycles mating and unmating test at the speed 10 cycles per minute GB/T 5095.5 Method 9a / EIA-364-09C	外观：无损伤（参照 6.1.1） Appearance: No damage.(refer to 6.1.1) 接触电阻：0.02Ω Max。 Contact resistance: 0.02Ω Max.	
6.1.7	针的固定力 Pin Retention Force	固定连接器/或测力计，在连接器轴线方向施加规定 的推力进行测试，速度（25±3）mm/min Apply thrust force on the Pin in the wafer at a rate of 25 mm/min . GB/T 5095.8 Method 15a / EIA-364-29B	19.6N Min	

6.2 电气性能 Electrical

序号 No.	项 目 Item	测试条件 Test Condition	规格 Requirement
6.2.1	接触电阻 Low Level Contact Resistance	插配阴阳连接器后,用小功率电路进行测试 Mate connectors with dry circuit to test Contact Resistance GB/T 5095.2 Method 2a / EIA-364-23B	0.01 Ω Max. (Initial) 0.02 Ω Max. (Final)

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6.2.2	绝缘电阻 Insulation Resistance	在相临接触件之间或地线之间,用 500V DC 电压进行测试. Apply a voltage of 500V DC between adjacent terminals and between terminals to ground. GB/T 5095.2 Method 3a / EIA-364-21C	1000 MΩ Min. (Initial) 500 MΩ Min. (Final)
6.2.3	耐电压 Withstand Voltage	相邻接触件之间或地线之间施加 1000V AC (有效值), 漏电流 1mA 的电压作用,时间 1min. Apply a voltage of AC 1000V for 1 minute between adjacent terminals and between terminals to ground. GB/T 5095.2 Method 4a / EIA-364-20B	外观: 无击穿和飞弧现象 Appearance: No Breakdown
6.2.4	温升 Temperature Rise	插合连接器, 通以最大允许电流, 测温度的差值 Mate connectors and measure the temperature rise of contact when the maximum AC rated current is passed. GB/T 5095.3 Method 5a / EIA-364-70	Δ30℃ Max

6.3 环境性能 Environmental

序号 No.	项 目 Item	测试条件 Test Condition	规 格 Requirement
6.3.1	耐高温 Heat Resistance	连接器配合后, 于 125±2℃ 的空气中放置 96 小时, 再回到室温中放置 1-2 小时测定 Mate connector exposed to the condition of 125±2℃ for 96 hours. Recovery time 1~2 hours GB/T 5095.6 Method 11i / EIA-364-17B	外观: 无损伤 (参照 6.1.1) Appearance: No damage.(refer to 6.1.1) 接触电阻: 0.02Ω Max. Contact resistance: 0.02Ω Max. 耐电压: 符合 6.2.3 Dielectric Strength: Conform to 6.2.3 绝缘电阻: 500MΩ Min. Insulation Resistance: 500MΩ Min.
6.3.2	耐低温 Cold Resistance	连接器配合后, 于 -40±2℃ 的空气中放置 4 小时, 再回到室温中放置 1-2 小时测定 Mate connector exposed to the condition of -40±2℃ for 4 hours. Recovery time 1~2 hours GB/T 5095.6 Method 11j / EIA-364-17B	外观: 无损伤 (参照 6.1.1) Appearance: No damage.(refer to 6.1.1) 接触电阻: 0.02Ω Max. Contact resistance: 0.02Ω Max. 耐电压: 符合 6.2.3 Dielectric Strength: Conform to 6.2.3 绝缘电阻: 500MΩ Min. Insulation Resistance: 500MΩ Min.
6.3.3	恒定湿热 Humidity	温度(40±2)℃, 相对湿度(90~95)% 搁置时间 96h, 取出恢复 2h 后检查. Mated connector exposed to the condition of +40±2℃ @ 90~95% Humidity for 96 hours. Recovery time 2 hours GB/T 5095.6 Method 11c / EIA-364-31B	外观: 无损伤 (参照 6.1.1) Appearance: No damage.(refer to 6.1.1) 接触电阻: 0.02Ω Max. Contact resistance: 0.02Ω Max. 耐电压: 符合 6.2.3 Dielectric Strength: Conform to 6.2.3 绝缘电阻: 500MΩ Min. Insulation Resistance: 500MΩ Min.

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6.3.4	温度循环 Temperature Cycling	把试验样品分别放入高、低温试验箱中，按下列步骤调试温度： a) 在(-55±2)℃的恒温条件下放置 0.5h； b) 在(85±2)℃的恒温条件下放置 0.5h； 从 a)到 b)为一个循环周期，共进行 25 个循环,恢复 1~2h 后检查。状态转换时间不多于 1 小时。 Mate connectors shall be tested under the following conditions <table><tr><td>1</td><td>-55</td><td>30</td></tr><tr><td>2</td><td>+25</td><td>5Max.</td></tr><tr><td>3</td><td>+85</td><td>30</td></tr><tr><td>4</td><td>+25</td><td>5Max.</td></tr></table> Step 1 to 4 is one cycle,5 cycles shall be tested. Recovery time 1~2 hours. GB/T 5095.6 method 11d / EIA-364-32C	1	-55	30	2	+25	5Max.	3	+85	30	4	+25	5Max.	外观：无损伤（参照 6.1.1） Appearance: No damage.(refer to 6.1.1) 接触电阻：0.02Ω Max。 Contact resistance: 0.02Ω Max. 耐电压：符合 6.2.3 Dielectric Strength: Conform to 6.2.3 绝缘电阻：500 MΩ Min. Insulation Resistance : 500 MΩ Min.
1	-55	30													
2	+25	5Max.													
3	+85	30													
4	+25	5Max.													
6.3.5	盐雾 Salt Spray	把试验样品从试验箱顶悬挂下来，采用浓度为(5±1)%(质量百分比)的氯化钠溶液，在(35±2)℃温度下连续雾化 24h,试验后用流动的蒸馏水轻轻洗去表面沉积物。在常温常湿条件下恢复 1~2h 24 hours spray, at temp 35±2 ℃, Salt NaCl mist (5±1)% After test wash parts and return to room ambient for 1~2 hours GB/T 5095.6 Method 11F /EIA-364-26B	外观：无损伤(五金件应无露出底金属的严重锈蚀;使用预镀好的型材，其落料面允许有不影响其性能的轻微腐蚀。) Appearance: No Damage (No erosion with material exposed. And with plating material, slight erosion on the cutting surface is acceptable) 接触电阻：0.02Ω Max。 Contact resistance: 0.02Ω Max.												
6.3.6	可焊性 Solderability	把试验样品需要焊接的部位浸入焊锡炉中，锡炉温度(265±5)℃；时间(3±0.5)s Dip solder tails into the molten solder (held at 265±5 ℃ for 3±0.5 sec. GB/T 5095.6 Method 12A / EIA-364-52	上锡率≥90%： 90% of immersed area must show no voids, pin holes												
6.3.7	耐焊接热 Resistance to Soldering Heat	把试验样品需要焊接的部位浸入焊锡炉中,锡炉温度（270±5）℃；时间（10±1）s 后，在正常条件下恢复 1h。 Dip solder tails into the molten solder(held at 270±5 ℃ for 10 ±1 sec. GB/T 5095.6 Method 12D / EIA-364-56A	外观：无损伤（参照 6.1.1） Appearance: No Damage 针的固定力：19.6N Min. Pin Retention Force: 19.6N Min.												
6.3.8	针焰 Needle flame	试验样品施加 30s 的针焰试验 Test samples were applied to 30s's needle flame test	a) 试验样品无火焰和灼热，并且规定的铺底层或包装绢纸没有起燃； b) 在移开针焰后，试验样品和周围的零部件的火焰或灼热在 30s 之内熄灭，即 tb<30s，而且周围的零部件没有完全烧毁以及规定的铺底层或包装绢纸没有起燃												

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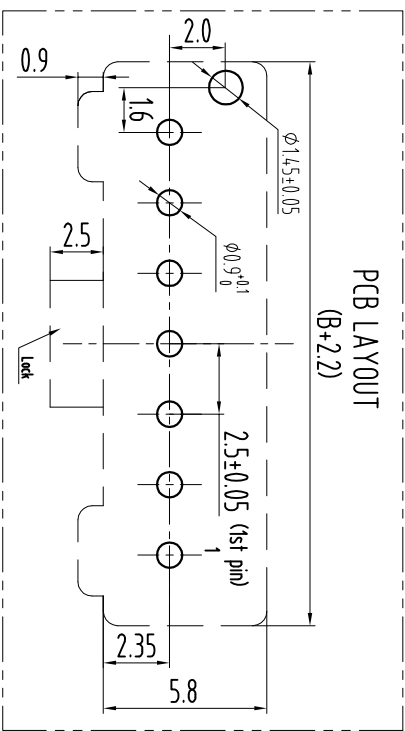
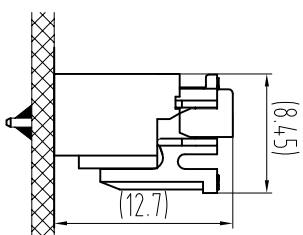
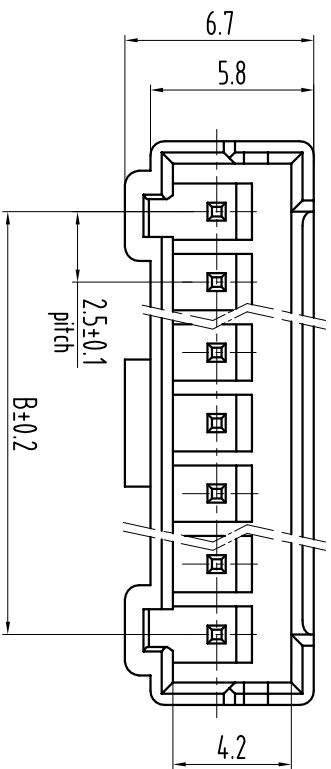
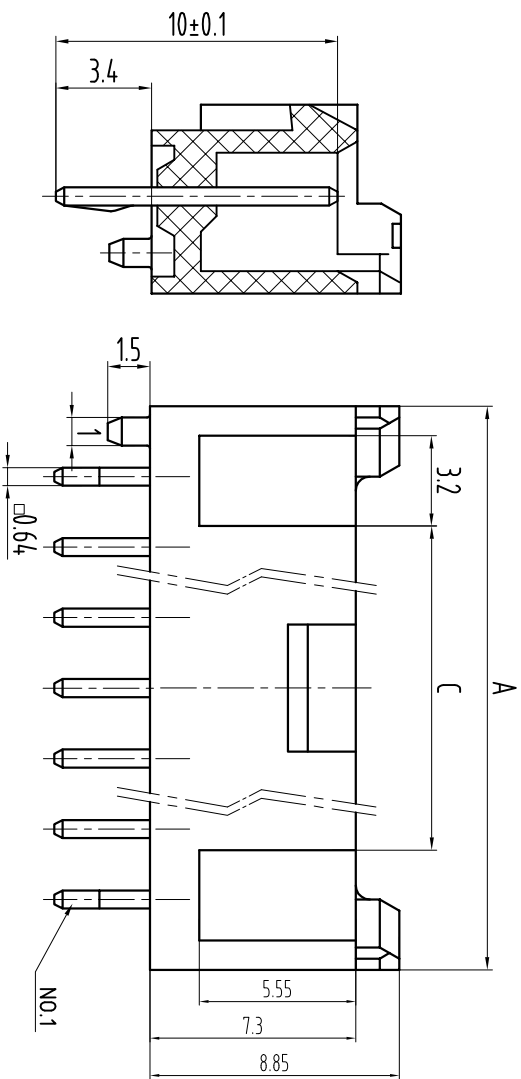
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7.测试分组 Test Sequences (Samples: 5PCS)

测试组 GROUP NUMBER	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O
外观 Appearance	1	1	1	1, 5	1, 7	1	1	1, 7	1, 7	1, 7	1, 7	1, 5	1	1	1
成品的插入力与拔出力 Insertion and Withdrawal Force for Connector	2														
端子的固定力 Insertion force and Retention Force for terminal		2													
压着部位抗张强度 Crimping Pull Out Force			2												
机械振动 Random Vibration				3											
机械寿命 Durability					5										
针的固定力 Pin Retention Force						2									
接触电阻 Low Level Contact Resistance				2, 4	2, 6		2	2, 4	2, 4	2, 4	2, 4	2, 4			
绝缘电阻 Insulation Resistance					3			5	5	5	5				
耐电压 Withstand Voltage					4			6	6	6	6				
温升 Temperature Rise							3								
耐高温 Heat Resistance								3							
耐低温 Cold Resistance									3						
恒定湿热 Humidity										3					
温度循环 Temperature Cycling											3				
盐雾 Salt Spray												3			
可焊性 Solderability													2		
耐焊接热 Resistance to Soldering Heat														2	
针焰 Needle flame															2

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General Tolerance					
Dimension	Tolerance	Rev. No	Location	Description	Reviser
0~3	±0.13	/	ALL	Change to English	Li.Qin
3~18	±0.16				2017.3.9
18~50	±0.31				
≥50	±0.55				



Assembly View
(DIM FYI)

- Notes:
- 1.Material: PA66 UL94 V-0;
 - Brass, Tin over nickel plated;

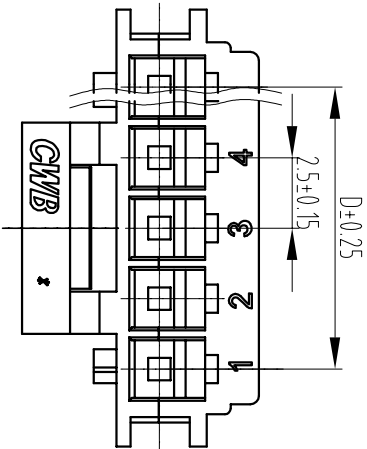
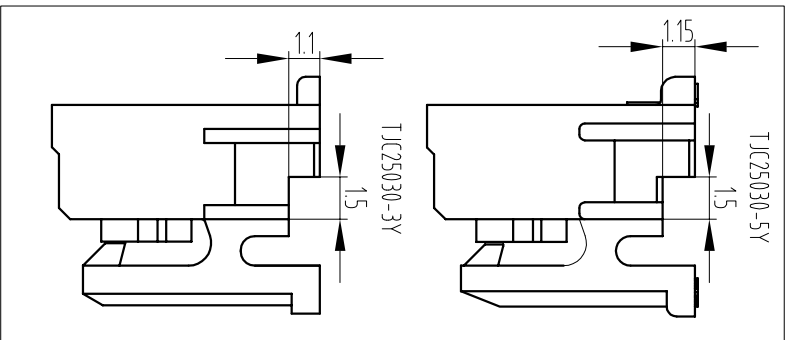
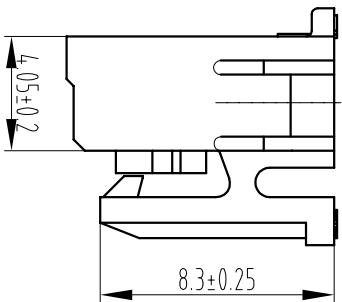
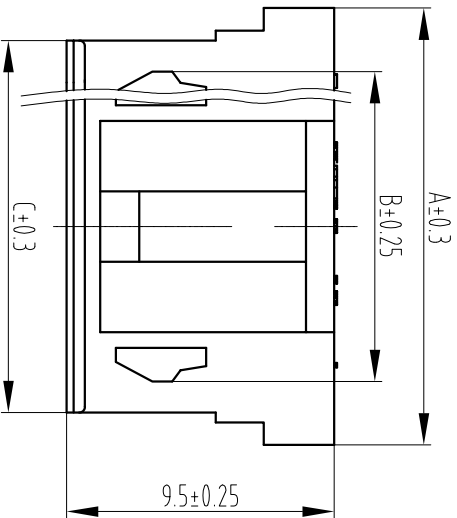
- 2.Matched Housing: TJC25030-nY;
- 3.Packaging: Packing bag;
- 4.Compliant To The Current RoHS.

CUSTOMER DRAWING

CUSTOMER DRAWING				Title: 2.5mm Pitch WTB Header		
Drawn	Li.Qin	2016.12.03	Unit	Scale	Size	Edition
Checked			mm	4:1	A4	B
Approved			Sheet No.	1 of 1	Part No.: TJC25048-nAD	
			Document No.: CP-DWG-00082		Specification No.: PS3668	

CWB 浙江合兴电子有限公司
CWB Electronics (Zhejiang) Co., Ltd.

General Tolerance				
Dimension	Tolerance	Rev No	Location	Description
0~3	±0.13	△	To update the content	Reviser
3~18	±0.16			Xiaoyong Yang 2017.10.10
18~50	±0.31			
≥50	±0.55			



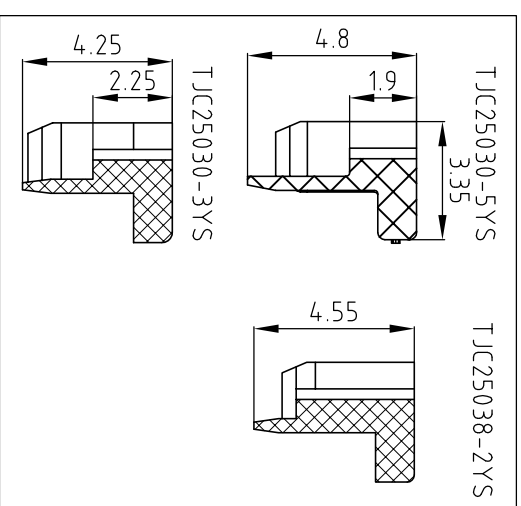
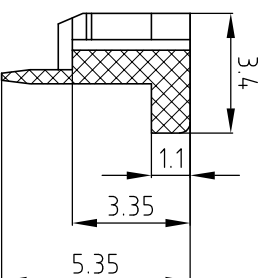
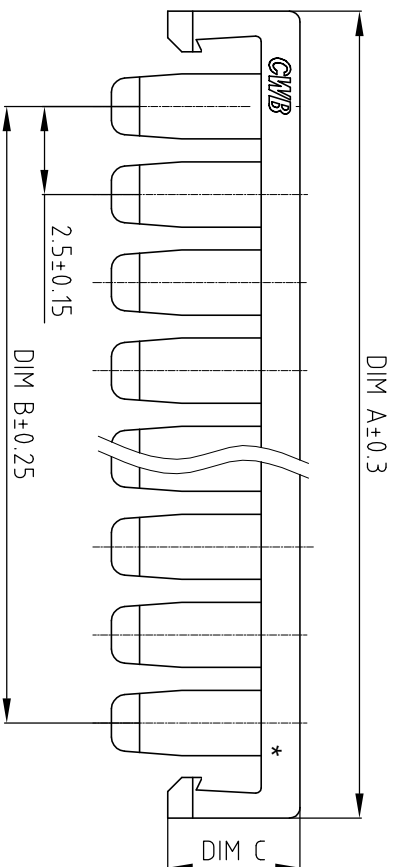
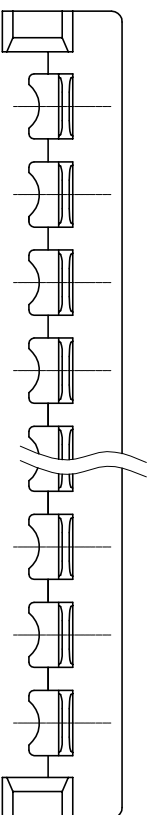
Notes:

- 1.Material: PA66 UL94 V-0 ;
- 2.Matched Header: TJC3/TJC25025 Series Header;
- 3.Matched Contact: TJC3;
- 4.Packaging: Packing bag;
- 5.Compliant To The Current RoHS.

9	TJC25030-9Y	25.5	21	23.2	20.0
8	TJC25030-8Y	23	18.5	20.7	17.5
7	TJC25030-7Y	20.5	16	18.2	15.0
6	TJC25030-6Y	18	13.5	15.7	12.5
5	TJC25030-5Y	15.5	10.8	13.2	10.0
4	TJC25030-4Y	13	8.5	10.7	7.5
3	TJC25030-3Y	10.4	6.1	8.2	5.0
Ckts(In)		Part No.			
		Dimensions			
		A	B	C	D

CUSTOMER DRAWING					Title:	
Drawn	Benjie Hu 2015.08.27	Unit	Scale	Size	Edition	25mm Pitch WTB
Checked		mm	1:1	A4	B	Housing
Approved		Sheet No.	1 of 1	Part No.: TJC25030-nY		
CMB 浙江台兴电子有限公司				Document No.: CP-DWG-00041		
CMB ELECTRONICS (ZHEJIANG) CO., LTD.				Specification No.: PS3836/PS3802		

6	7	8	9	10
Dimension	Tolerance	Rev No	Description	Reviser
0~3	±0.13		To update the content	Xiaoyang Yang
3~18	±0.16		To update the content	Zhenqiang Hu
18~50	±0.31			
≥50	±0.55			



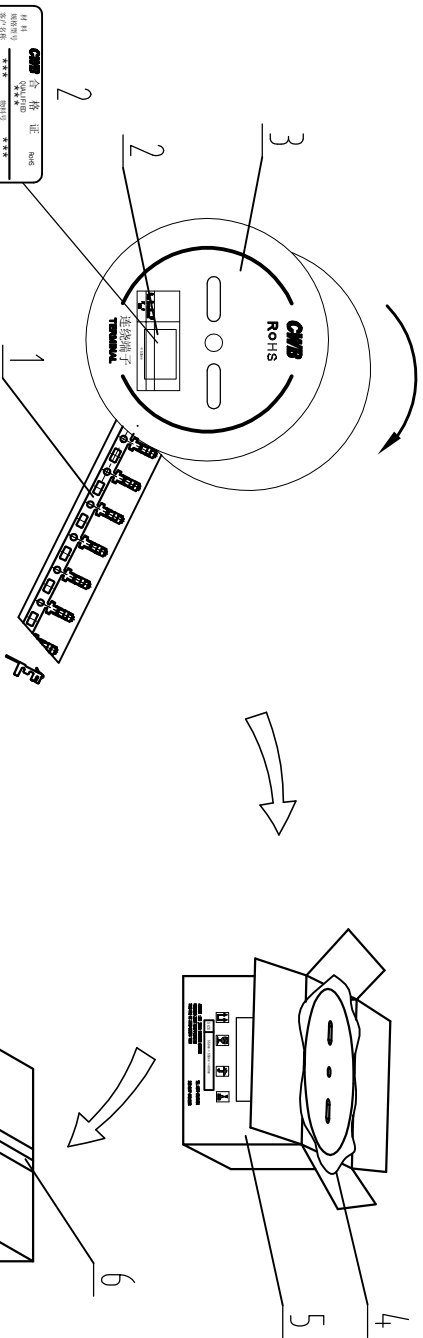
9	TJC25030-9YS	25.4	20.0	3.75
8	TJC25030-8YS	22.9	17.5	3.75
7	TJC25030-7YS	20.4	15.0	3.75
6	TJC25030-6YS	17.9	12.5	3.75
5	TJC25030-5YS	15.4	10.0	4
4	TJC25030-4YS	12.9	7.5	3.75
3	TJC25030-3YS	10.4	5.0	4.1
2	TJC25038-2YS	7.9	2.5	3.75
Ckts	Part No.	Dimensions		
		A	B	C

Notes:

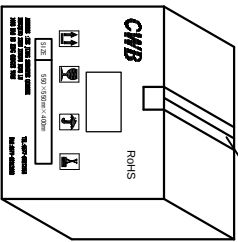
- 1.Material: PA66 UL94 V-0;
- 2.Matched Housing: TJC25030-NY;
- 3.Packaging: Packing bag;
- 4.Compliant To The Current RoHS.

CUSTOMER DRAWING					Title: 25mm Pitch WTB Lock Plate	
Drawn	Benjie Hu 2015.08.27		Unit	Scale	Size	Edition
Checked			mm	1:1	A4	B
Approved			Sheet No.		1 Of 1	
CWB 浙江合兴电子元件有限公司 CWB Electronic (Zhejiang) Co., Ltd						
Specification No.: PS3868/PS3862						

General Tolerance		Dimension		Tolerance	Rev. No	Location	Description	Reviser	Date
0~3				±0.13	Δ		New Specification No.	Xuoyong Yang	2016.08.25
3~18				±0.16	Δ		To update the content	Xuoyong Yang	2017.10.10
18~50				±0.31					
≥50				±0.55					



CMB 合格证		Model	
规格型号	数量	规格型号	数量
生产日期	检验日期	生产日期	检验日期
检验员	检验员	检验员	检验员
检验员	检验员	检验员	检验员



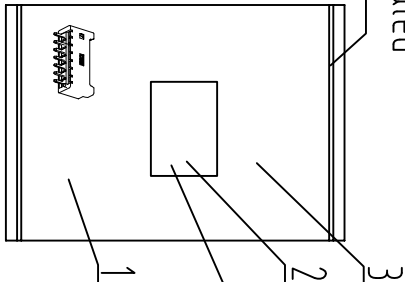
6	Gummed tape	
5	Packing box	105000PCS/box
4	Packing bag	105000PCS/bag
3	Reel	7000PCS/disc
2	Certificate	
1	TJC3 Terminal	
Number	Designation	Remarks

CUSTOMER DRAWING						Title:	
Drawn	Lingling Zhang 2016.3.10	Unit	Scale	Size	Edition	Packaging Specification of 25mm Pitch WTB Socket Terminal	
Checked		mm	/	A4	B	Part No.:	TJC3/TJC3-1Δ
Approved		Sheet No.	1 of 1			Document No.:	BZ-DWG-00110
CMB 浙江合兴电子元件有限公司						Specification No.:	FS381/FS381A/FS380/FS383
CMB Electronics (Zhejiang) Co., Ltd.							FS381/FS381A/FS380/FS383/Δ

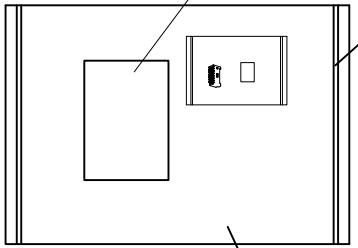
General Tolerance					
Dimension	Tolerance	Rev. No	Location	Description	Reviser
0~3	±0.13	/	ALL	Change to English	Li.Qin
3~18	±0.16				2017.3.9
18~50	±0.31				
≥50	±0.55				

Packing bag

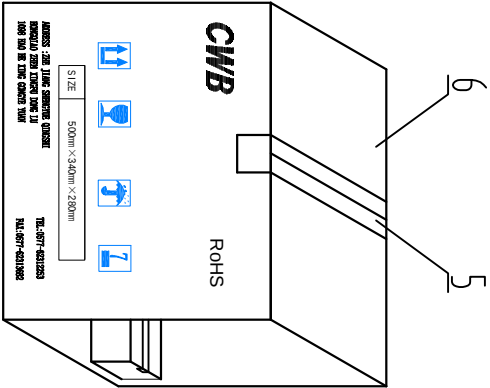
Sealed



Sealed



Packing box



6	Packing box	
5	Gunned Tape	
4	Outer packing bag	1000pcs/bag
3	Inner packing bag	200pcs/bag
2	Certification	TJC25048-7AD 15000
1	TJC25048 Series Header	TJC25048-6AD 18000
Number	Designation	Remarks
		Part No.
		Pcs/box

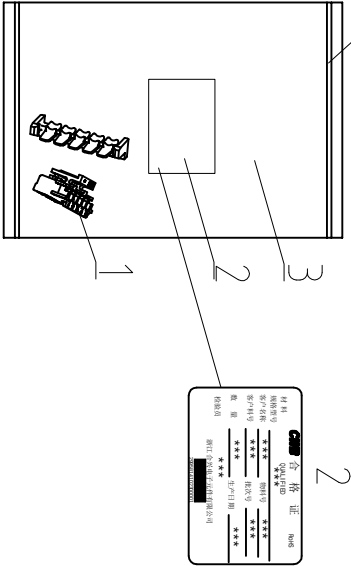
CUSTOMER DRAWING

Title: Packaging Specification of 2.5mm Pitch WTB Header			
Drawn	Li.Qin	2015.10.26	Unit
Checked			mm
Approved			Scale
Sheet No. 1 of 1			
CMB 浙江合兴电子有限公司			
CMB Electronics (Zhejiang) Co., Ltd.			
Part No. TJC25048-nAD			
Document No. BZ-DWG-00042			
Specification No. PS3868			

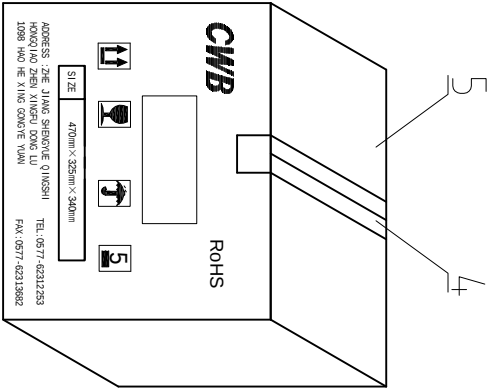
General Tolerance		Rev. No		Location		Description		Reviser	Date
0~3	±0.13	To update the content						kyayong Yank	2017.10.10
3~18	±0.16								
18~50	±0.31								
≥50	±0.55								

Packing bag

Sealed



Packing box



5	Packing box	TJC25030-9Y	1000		TJC25030-9YS	1000	
		TJC25030-8Y	1000		TJC25030-8YS	1000	
4	Gummed tape	TJC25030-7Y	1000		TJC25030-7YS	1000	
3	Packing bag	TJC25030-6Y	1000		TJC25030-6YS	1000	
2	Certification	TJC25030-5Y	1000		TJC25030-5YS	1000	
1	TJC25030-nY/nYS Series	TJC25030-4Y	1000		TJC25030-4YS	1000	
		TJC25030-3Y	1000		TJC25030-3YS	1000	
		TJC25038-2Y	1000		TJC25038-2YS	1000	

CUSTOMER DRAWING

Drawn	Berjethu	2015.08.27	Unit	Scale	Size	Edition	Title: Packaging Specification of 2.5mm Pitch WTB Housing	
Checked			mm	/	A4	B		
Approved			Sheet No.	1 Of 1	CWB 浙江合兴电子元件有限公司 CWB Electronics (Zhejiang) Co., Ltd.		Part No.:	TJC25030-nY/nYS
							Document No.:	BZ-DWG-00049
							Specification No.:	PS3858/PS3887