



产品规格书

PRODUCT SPECIFICATION

产品描述: TJC16、TJC16B、TJC4201、TJC4202 系列连接器

Product Description: TJC16、TJC16B、TJC4201、TJC4202 Connector

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浙江合兴电子元件有限公司 CWB Electronics(Zhejiang)Co.,Ltd.	制定 Edit: 李绍宗 2017.9.12	产品名称 Product Name: TJC16、TJC16B、TJC4201、 TJC4202
中国·浙江省乐清市虹桥镇幸福东路 1098 号 合兴工业园 1098,Xingfu `Road(East),CWB Industrial Zone,Hongqiao,Yueqing,Zhejiang 325608,China Tel: 86-577-61313157 Fax: 86-577-62313681	审核 Check: 王曲 2019.1.12	编号 Document No.: PS3974
	批准 Approval: 刘冬旭 2019.1.12	版本 REVISION: 3



序号 No.:	版本号 Version No.	更改前描述 Description Before Modification	更改后描述 Description After Modification	更改人/日期 Reviser/Date
1	1	PS0852、PS1375、PS2377、PS0200、PS0245、 PS3705、PS3460、PS3795、PS3616、PS3037、 PS1780、PS1781、PS1591	1:新版规格书 PS3974 2: 6.2.4 温升测试条件统一为 $\Delta 60^{\circ}\text{C}$ Max.	李绍宗 2017.9.12
2	2	/	更新 CZ34A 插针图纸	王彦飞 2018.9.8
3	3	/	更改图纸商标 LOGO	李亚丹 2019.1.12
4				
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2. 适用范围 Scope

本产品规格书适用于浙江合兴电子元件有限公司生产的 WTB、WTW 4.2P 阴型 & 阳型电子连接器，产品名称：TJC16、TJC16B、TJC4201、TJC4202。

This product specification covers the requirement for Wire to Board、Wire to Wire 4.2mm pitch Receptacle & Plug connector, which are designed and manufactured by CWB Electronics(ZheJiang) Co.,LTD. P/N: TJC16、TJC16B、TJC4201、TJC4202。

3. 产品描述 Product Description

TJC16、TJC16B、TJC4201、TJC4202 系列产品为家电连接器产品，产品部件组成如下：

The TJC16、TJC16B、TJC4201、TJC4202 series connector designed for home appliances connection. Part checklist as following form:

Name	Part name	Notes
条形连接器针座 Plug Housing	TJC16-nA	PA66 UL94V-2 PA66 UL94 V-0 GWT 750℃
锁紧片 Lock Plate	TJC16B-nYS	PA66 UL94V-2 PA66 UL94V-0
插针 Pin Contact	CZ34	Phosphor Bronze,Tin plated
条形连接器孔座 Receptacle Housing	TJC16B-nY	PC/PET UL94 V-0 GWT 750℃ PA66 UL94V-2
条形连接器孔座 Receptacle Housing	TJC16-nY	PA66 UL94V-2 PA66 UL94 V-0 GWT 750℃
插簧 Contact	CH34	Phosphor Bronze, Tin plated
插簧 Contact	CH34-1	Phosphor Bronze, Tin plated
阳连接器 Header (2Row)	TJC4201-nA	Wafer:PA66 UL94 V-0 GWT 750℃ PA66 UL94 V-2 Post: Brass,Tin plated
阳连接器 Header (2Row)	TJC4201-nAW	Wafer:PA66 UL94 V-0 GWT 750℃ PA66 UL94 V-2 Post: Brass,Tin plated
阳连接器 Header (2Row)	TJC4201-2*3AD	Wafer:PA66 UL94V-0 Post: Brass,Tin plated
阳连接器 Header (2Row)	TJC4202-nA	Wafer:PA66 UL94 V-0 GWT 750℃ PA66 UL94 V-2 Post: Brass,Tin plated
阳连接器 Header (2Row)	TJC4202-nAW	Wafer:PA66 UL94 V-0 GWT 750℃ PA66 UL94 V-2 Post: Brass,Tin plated

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4. 相关标准 Related Standards

以下参考文件是本规格书的一个组成部份。若本规格书中的要求与产品图纸发生冲突，则产品图中的要求为优先；若本规格书中的要求与参考文件中的要求冲突，则本规格书为优先。

The following documents form a part of this specification. In the event of conflict between the requirements of this specification and the product drawing, the product drawing shall take precedence. In the event of conflict between the requirements of this specification and the referenced documents, this specification shall take precedence.

GB/T 2421	电工电子产品环境试验 第一部分 总则 Testing Method for Environmental of Electrical Connectors	Class 1: General Principles
GB/T 2423	电工电子产品环境试验方法 Testing Method for Environmental of Electrical Connectors	
GB/T 2424	电工电子产品环境试验导则 Testing Method for Environmental of Electrical Connectors	
GB/T 5095	电子设备用机电元件基本试验规程及测量方法 Testing procedure/ Method for components of electric equipment	

产品符合合兴企标 Q/HX J1150001 《产品及所用材料的环保要求》 I 类或顾客要求。

The connector should comply with CWB standard Q/HX J1150001 Class I or customer's requests

5.参数范围 Parameter Ratings:

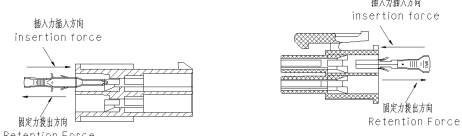
额定电流 Rated Current	5A
适用 PCB 板 Applicable P.C.B	Board Thickness: 0.8mm-1.6mm Hole Diameter: 1.70mm-1.95mm
额定电压 Rated Voltage	250V [AC(有效值 rms)/DC]
使用温度范围（包含温升） Operating temperature range (Include temperature rise)	-40℃~+105℃
适用线型 Applicable wires	Wire Size: AWG28~AWG18(0.08097mm ² -0.8226 mm ²) Insulation Diameter: 1.2mm-2.05mm

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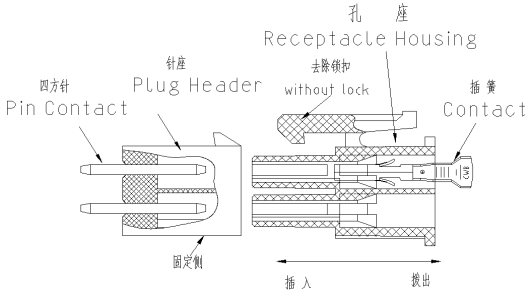
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6. 产品性能 Performance

6.1 机械性能 Mechanical

序号 No.	项 目 Item	测试条件 Test Condition	规 格 Requirement		
6.1.1	外观 Appearance	目测 Checking by eyes 视力: 1.0 以上 Eyesight: > 1.0 照明: (200~300) lx Lamp: (200~300) lx 目测距离: (0.3~0.5) m Space: (0.3~0.5) m GB/T 5095.1 Method 1a	1.塑料件表面应无明显疤痕、凹陷、开裂及影响使用的变形。 Plastic part: smooth and flat surface without discolor, broken, crack, and distortion, etc. 2 金属件表面无锈蚀、氧化 、无明显的机械损伤及电镀层脱落等缺陷。 Metal part: bright and even surface without rust, oxide, fog and obvious physical damage, etc.		
6.1.2	端子的插入力 与固定力 Insertion force and Retention Force for Contact	固定连接器和测力计, 在连接器轴线方向插入和拔出; 速度 不大于 25 mm/min. Axial Insert and withdraw force on the contact in the housing at a rate less than 25 mm/min. GB/T 5095.8 Method 15d / EIA-364-29B 	CZ34、CZ34A、CH34、 CH34-1 插入力 (Insertion) Max.	CZ34、CZ34A、CH34、CH34-1 固定力(Retention) Min.	
			9.8N	40N	
6.1.3	插簧与插针、 四方针的插拔 力 Insertion and Withdrawal Force for Pin in the Pin Contact	固定连接器和测力计, 在连接器轴线方向插入和拔出; 速度 不大于 25 mm/min. Axial Insert and withdraw force on the pin contact in the socket contact of 25mm per minute. GB/T 5095.8 Method 16e / EIA-364-13B	插入力 (Insertion) Max.	固定力(Retention) Min.	
			9.8N	0.8N	
6.1.4	针的固定力 Retention Force for Pin	固定连接器和测力计, 在连接器轴线方向施加规定的推力进 行测试, 25 mm/min. Apply thrust force on the Pin in the wafer at a rate less than 25 mm/min . GB/T 5095.8 Method 15a / EIA-364-29B	四方针 Pin		
			20N Min		
6.1.5	压着部位抗张 强度 Crimping Pull Out Force	在试验装置夹头中固定试验样品, 在连接的轴线方向施加张 力; 25 mm/min. Fix the crimped contact, axial pull out force on the contact in the housing at a rate less than 25 mm/min. GB/T5095.8 Method 16d / EIA-364-08B 	AWG 28: 10N Min. AWG 26: 20N Min. AWG 24: 30N Min. AWG 22: 40N Min. AWG 20: 50N Min. AWG 18: 80N Min.		
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6.1.6	成品插入力与拔出力（去除锁扣） Insertion and Withdrawal Force for Connector (without lock)	固定连接器和测力计，在连接器轴线方向插入和拔出；速度不大于25 mm/min. Apply axial Insert and withdraw force on the contact into and out of the housing at a rate less than 25 mm/min. GB/T 5095.7 Method 13b / EIA-364-13B 	PIN	首次插入力 (Insertion 1st) Max	首次拔出力 Withdrawal (1st) Min	五十次后拔出力 Withdrawal (50th) Min
			2P	15N	8N	11N
			4P	18N	10N	13N
			6P	22N	12N	16N
			8P	28N	15N	20N
			10P	34N	19N	25N
			12P	41N	23N	30N
			14P	50N	28N	37N
			16P	60N	34N	44N
			18P	73N	41N	54N
			20P	88N	49N	65N
			22P	107N	60N	78N
			24P	129N	72N	95N
6.1.7	机械振动 Random Vibration	插入连接器，串联在一直流电源上,电流100mA;并模拟正常工作状态；振频为（10~55~10）Hz，每个循环时间为1分钟，振幅1.52mm。沿XYZ三轴正反方向各循环2h。 Mate connectors subjected them to following vibration conditions, for a period of 2 hours in each of 3 mutually perpendicular axes, 100 mA current shall be applied. Frequency: (10~55~10) HZ/min. Amplitude: 1.52mm GB/T 5095.4 Method 6d / EIA-364-28D	外观：无损伤（参照6.1.1） Appearance: No damage.(refer to 6.1.1) 接触电阻：0.02Ω Max. Contact resistance: 0.02Ω Max. 中断：1μsec Max. <1μsec discontinuity			
6.1.8	机械冲击 Shock	连接器相配，沿XYZ三轴正反方向各冲击3次(总共18次)，在测试过程中通以100mA电流。 冲击强度：490m/s² 持续时间：11ms Mate connectors and subject them to the following shock conditions, 3 times of shock shall be applied for each 6 directions along 3 mutually perpendicular axes, passing DC 100mA current during the test.(Total of 18 shocks) Test Pulse: : 490m/s² Duration: 11ms GB/T 5095.4 Method 6c / EIA-364-27B	外观：无损伤（参照6.1.1） Appearance: No damage.(refer to 6.1.1) 接触电阻：0.02Ω Max. LLCR: 0.02Ω Max. 中断：1μsec Max. <1μsec discontinuity			
6.1.9	机械寿命 Durability	以每分钟 10 次的速度插拔 30 次。 30 cycles for mating and unmating test at the speed of 10 cycles per minute GB/T 5095.5 Method 9a / EIA-364-09C	外观：无损伤（参照6.1.1） Appearance: No damage.(refer to 6.1.1) 接触电阻：0.02Ω Max. Contact resistance: 0.02Ω Max.			

6.2 电气性能 Electrical

序号 No.	项 目 Item	测试条件 Test Condition	规格 Requirement
6.2.1	接触电阻 Contact Resistance	插配阴阳连接器后,用小功率电路进行测试 Mate connectors with dry circuit to test Contact Resistance GB/T 5095.2 Method 2a / EIA-364-23B	0.01 Ω Max. (Initial) 0.02 Ω Max. (Final)
6.2.2	绝缘电阻 Insulation Resistance	在相邻接触件之间或地线之间,用 500V DC 电压进行测试。 Apply a voltage of 500V DC between adjacent contacts and between contacts to ground. GB/T 5095.2 Method 3a / EIA-364-21C	1000 MΩ Min. (Initial) 500 MΩ Min. (Final)

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6.2.3	耐电压 Withstand Voltage	相邻接触件之间或地线之间施加 2200V AC (有效值),漏电流 1mA 的电压作用,时间 1min. Apply a voltage of AC 2200V for 1 minute between adjacent contacts and between contacts to ground. GB/T 5095.2 Method 4a / EIA-364-20B	外观: 无击穿和飞弧现象 Appearance: No Breakdown or flashover
6.2.4	温升 Temperature Rise	插合连接器, 通以最大允许电流, 测温度的差值 Mate connectors and measure the temperature rise of contact when the maximum AC rated current is passed. GB/T 5095.3 Method 5a / EIA-364-70A	$\Delta 60^{\circ}\text{C}$ Max.

6.3 环境性能 Environmental

序号 No.	项 目 Item	测试条件 Test Condition	规 格 Requirement										
6.3.1	耐高温 Heat Resistance	连接器配合后, 于 105±2℃ 的空气中放置 240 小时, 再回到室温中放置 1-2 小时测定 Mated connectors exposed to the condition of 105±2℃ for 240 hours. Recovery time 1~2 hours GB/T 5095.6 Method 11i / EIA-364-17B	外观: 无损伤 (参照6.1.1) Appearance: No damage.(refer to 6.1.1) 接触电阻: 0.02Ω Max. Contact resistance: 0.02Ω Max. 绝缘电阻: 500 MΩ Min. Insulation Resistance : 500 MΩ Min. 耐电压: 1000V Min. Withstand Voltage: 1000V Min.										
6.3.2	耐低温 Cold Resistance	连接器配合后, 于-40±2℃的空气中放置 96 小时, 再回到室温中放置 1-2 小时测定 Mated connectors exposed to the condition of -40±2℃ for 96 hours. Recovery time 1~2 hours GB/T 5095.6 Method 11j / EIA-364-17B	外观: 无损伤 (参照6.1.1) Appearance: No damage.(refer to 6.1.1) 接触电阻: 0.02Ω Max. Contact resistance: 0.02Ω Max. 绝缘电阻: 500MΩ Min Insulation Resistance: 500MΩ Min 耐电压: 1000V Min. Withstand Voltage: 1000V Min.										
6.3.3	恒定湿热 Humidity	温度 40±2℃, 相对湿度(90~95)% 搁置时间 240h, 取出恢复 1~2h 后检查. Mated connectors exposed to the condition of temperature 40±2℃, humidity (90~95)% for 240 hours. Recovery time 1~2 hours GB/T 5095.6 Method 11c /EIA-364-31B	外观: 无损伤 (参照6.1.1) Appearance: No damage.(refer to 6.1.1) 接触电阻: 0.02Ω Max. Contact resistance: 0.02Ω Max. 绝缘电阻: 500 MΩ Min. Insulation Resistance : 500 MΩ Min. 耐电压: 1000V Min. Withstand Voltage: 1000V Min. 耐电压: 1000V Min. Withstand Voltage: 1000V Min.										
6.3.4	温度循环 Temperature Cycling	把试验样品分别放入高、低温试验箱中, 按下列步骤调试验温度: a) 在(-55±2)℃的恒温条件下放置 0.5h; b) 在(85±2)℃的恒温条件下放置 0.5h; 从 a)到 b)为一个循环, 周期温度转换时间应不大于 5 分钟, 共进行 25 个循环,恢复 1~2h 后检查。 Mated connectors shall be tested under the following conditions <table><tr><th>Temperature °C</th><th>Duration (Minutes)</th></tr><tr><td>1 -55</td><td>30</td></tr><tr><td>2 +25</td><td>5Max.</td></tr><tr><td>3 +85</td><td>30</td></tr><tr><td>4 +25</td><td>5Max.</td></tr></table> Step 1 to 4 is one cycle,25 cycles shall be tested. Recovery time 1~2 hours. GB/T 5095.6 method 11d / EIA-364-32C	Temperature °C	Duration (Minutes)	1 -55	30	2 +25	5Max.	3 +85	30	4 +25	5Max.	外观: 无损伤 (参照6.1.1) Appearance: No damage.(refer to 6.1.1) 接触电阻: 0.02Ω Max. Contact resistance: 0.02Ω Max. 绝缘电阻: 500 MΩ Min. Insulation Resistance : 500 MΩ Min. 耐电压: 1000V Min. Withstand Voltage: 1000V Min.
Temperature °C	Duration (Minutes)												
1 -55	30												
2 +25	5Max.												
3 +85	30												
4 +25	5Max.												

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6.3.5	盐雾 Salt Spray	把试验样品从试验箱项悬挂下来，采用浓度为(5±1)%(质量百分比)的氯化钠溶液，在(35±2)℃温度下连续雾化48h,试验后用流动的蒸馏水轻轻洗去表面沉积物。在常温常湿条件下恢复 1~2h 48 hours spray, at temp (35±2)℃, NaCl mist concentration (5±1)%. After test, wash parts and put it into room ambient for 1~2 hours GB/T 5095.6 Method 11f /EIA-364-26B	外观：无损伤(五金件应无露出底金属的严重锈蚀;使用预镀好的型材，其落料面允许有不影响其性能的轻微腐蚀。) Appearance: No Damage (No erosion on material exposed. and plating material, slight erosion on the cutting surface is acceptable) 接触电阻: 0.02Ω Max. Contact resistance: 0.02Ω Max.
6.3.6	可焊性 Solderability	把试验样品需要焊接的部位浸入焊锡炉中，锡炉温度(245±5)℃，时间(4~5)s Dip solder tails into the molten solder held at (245±5) °C for ((4~5) sec. EIA-364-52	上锡率≥95%: Solder coverage: ≥95%
6.3.7	耐焊接热 Resistance to Soldering Heat	耐波峰焊热：把试验样品需要焊接的部位浸入焊锡炉中，锡炉温度(260±5)℃；时间(5±1)s后，在正常条件下恢复 1~2h。 Resistance to Wave Soldering Heat : Dip solder tails into the molten solder held at (260±5) °C for (5 ±1) sec., Recovery time 1~2 hours	外观：无损伤（参照6.1.1） Appearance: No damage.(refer to 6.1.1)

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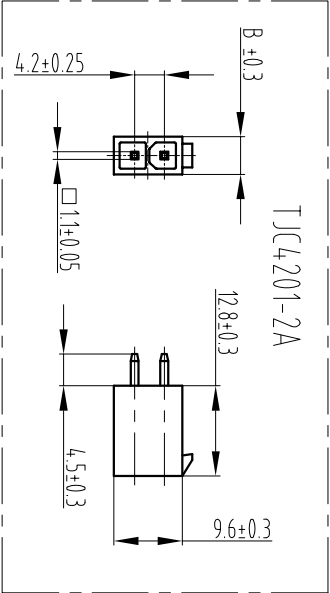
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7. 测试分组 Test Sequences (Samples: 5PCS)

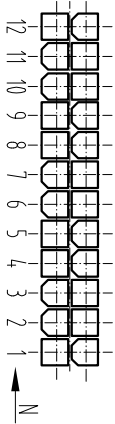
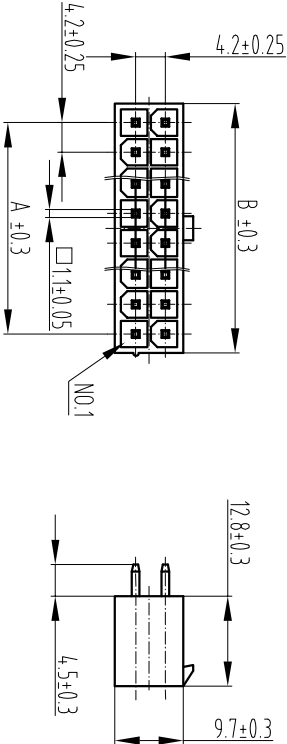
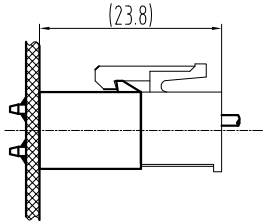
测试组 GROUP NUMBER	A	B	C	D	E	F	G	H	I	J	K	L	M	N
外观 Appearance	1	1	1	1,5	1,3	1,7	1	1,7	1,7	1,7	1,7	1,5	1	1,3
端子的插入力与固定力 Insertion force and Retention Force for contact	2													
压着部位抗张强度 Crimping Pull Out Force		2												
成品插入力与拔出力 Insertion and Withdrawal Force for Connector			2											
机械振动 Random Vibration				3										
机械冲击 Shock					2									
机械寿命 Durability						5								
接触电阻 Low Level Contact Resistance				2,4		2,6		2,4	2,4	2,4	2,4	2,4		
绝缘电阻 Insulation Resistance						3		5	5	5	5			
耐电压 Withstand Voltage						4		6	6	6	6			
温升 Temperature Rise							2							
耐高温 Heat Resistance								3						
耐低温 Cold Resistance									3					
恒定湿热 Humidity										3				
温度循环 Temperature Cycling											3			
盐雾 Salt Spray												3		
可焊性 Solderability													2	
耐焊接热 Resistance to Soldering Heat														2

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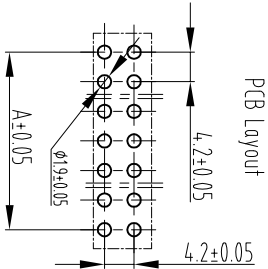
General Tolerance		Dimension		Tolerance	Rev. No	Location	Description	Reviser	Date
		0~3		±0.13	H8		Update the version.	YadanLi	2019.1.12
3~18				±0.16					
18~50				±0.31					
≥50				±0.55					



Assembly View
(DIM FTY)



PIN hole view



PCB Layout

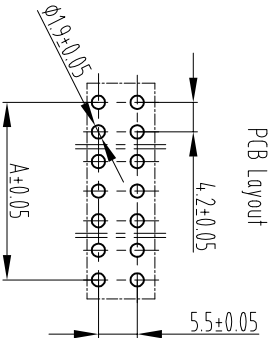
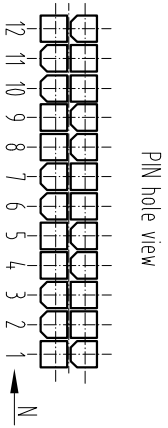
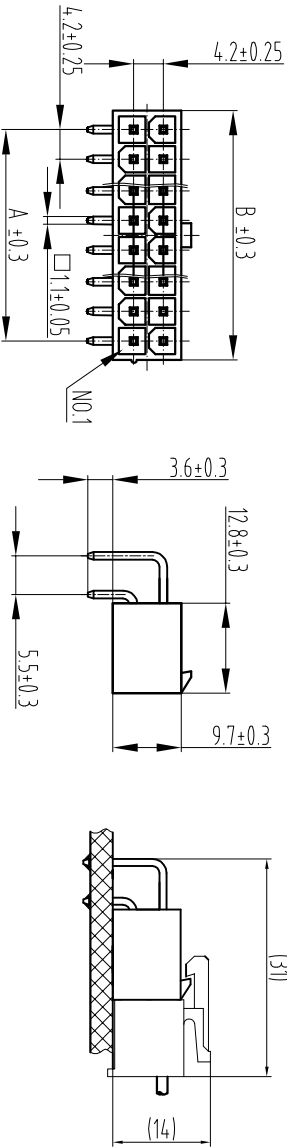
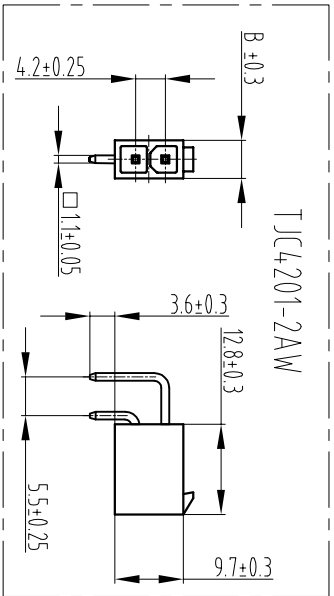
Notes:

- 1.Material: PA66 UL94 V-2; Brass,Tin plated;
- 2.Matched Housing: TJC16B-nY, TJC16-nY;
- 3.Packaging: Packing bag;
- 4.Compliant To The Current RoHS。

Ckts(n)	Part No.	Dimensions	
		A	B
24	TJC4201-24A	46.2	51.6
22	TJC4201-22A	42.0	47.4
20	TJC4201-20A	37.8	43.2
18	TJC4201-18A	33.6	39.0
16	TJC4201-16A	29.4	34.8
14	TJC4201-14A	25.2	30.6
12	TJC4201-12A	21.0	26.4
10	TJC4201-10A	16.8	22.2
8	TJC4201-8A	12.6	18.0
6	TJC4201-6A	8.4	13.8
4	TJC4201-4A	4.2	9.6
2	TJC4201-2A	/	5.4

CUSTOMER DRAWING						Title: 4.2mm Pitch WTB Header	
Drawn	Shaozongli 2017.09.18	Unit	Scale	Size	Edition		
Checked	QuWang 2019.1.12	mm	1:1	A4	B		
Approved	Dongxuliu 2019.1.12	Sheet No.	1 of 1				
CWB 浙江合兴电子元件有限公司 CWB Electronics (Zhejiang) Co., Ltd.						Part No.: TJC4201-nA	
Document No.: CP-DWG-00548						Specification No.: PS3974	

General Tolerance		Rev. No	Location	Description	Reviser	Date
Dimension	Tolerance	H8		Update the version.	YadanLi	2019.1.12
0~3	±0.13					
3~18	±0.16					
18~50	±0.31					
≥50	±0.55					

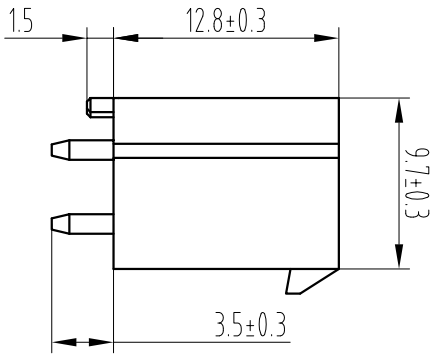


Ckts(n)	Part No.	Dimensions	
		A	B
24	TJC4201-24AW	46.2	51.6
22	TJC4201-22AW	42.0	47.4
20	TJC4201-20AW	37.8	43.2
18	TJC4201-18AW	33.6	39.0
16	TJC4201-16AW	29.4	34.8
14	TJC4201-14AW	25.2	30.6
12	TJC4201-12AW	21.0	26.4
10	TJC4201-10AW	16.8	22.2
8	TJC4201-8AW	12.6	18.0
6	TJC4201-6AW	8.4	13.8
4	TJC4201-4AW	4.2	9.6
2	TJC4201-2AW	/	5.4

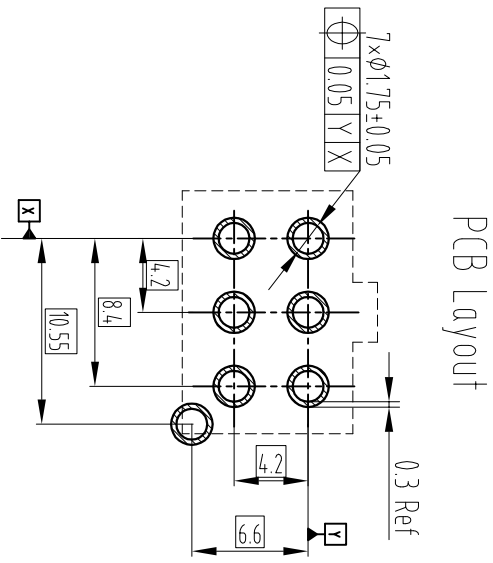
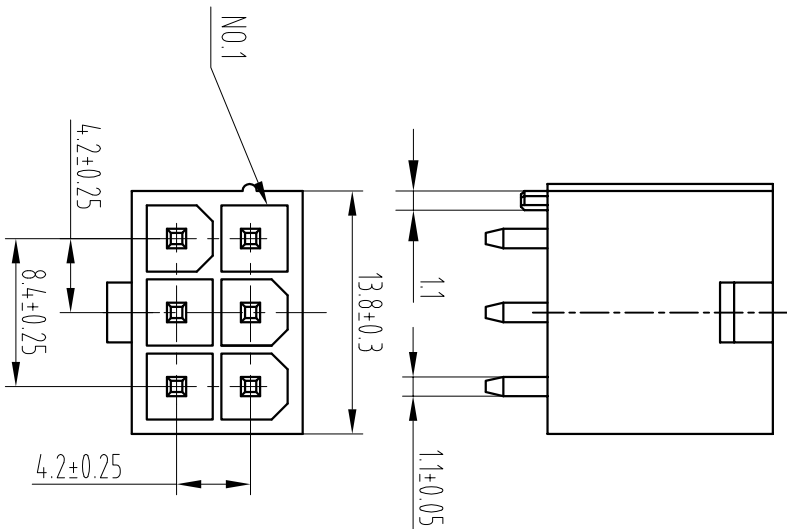
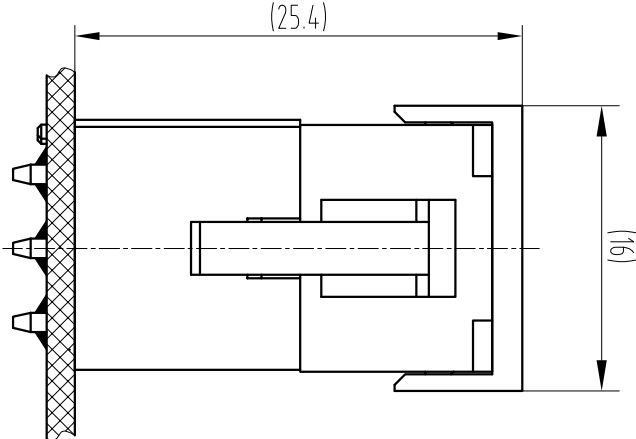
- Notes:
- 1.Material: PA66 UL94 V-2; Brass,Tin plated;
 - 2.Matched Housing: TJC16B-nY, TJC16-nY;
 - 3.Packaging: Packing bag;
 - 4.Compliant To The Current RoHS。

CUSTOMER DRAWING						Title: 4.2mm Pitch WTB Header	
Drawn	Shaozongli 2017.09.18		Unit	Scale	Size	Edition	
Checked	QuWang 2019.11.2		mm	1:1	A4	B	
Approved	Dongxuliu 2019.11.2		Sheet No.		1 of 1		
CWB 浙江合兴电子元件有限公司 CWB Electronics (Zhejiang) Co., Ltd.							
Part No.: TJC4201-nAW							
Document No.: CP-DWG-00549							
Specification No.:PS3974							

General Tolerance					
Dimension	Tolerance	Rev. No	Location	Description	Reviser
0~3	±0.13	H8	Update the version	YadanLi	2019.1.12
3~18	±0.16				
18~50	±0.31				
≥50	±0.55				



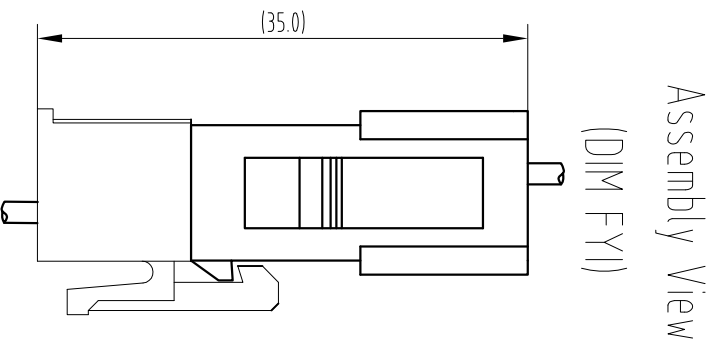
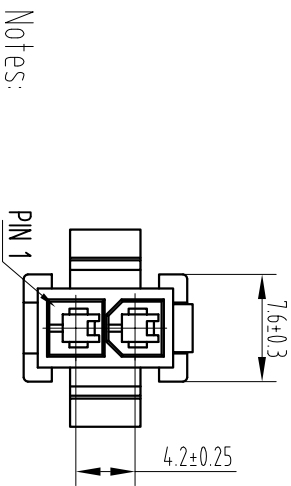
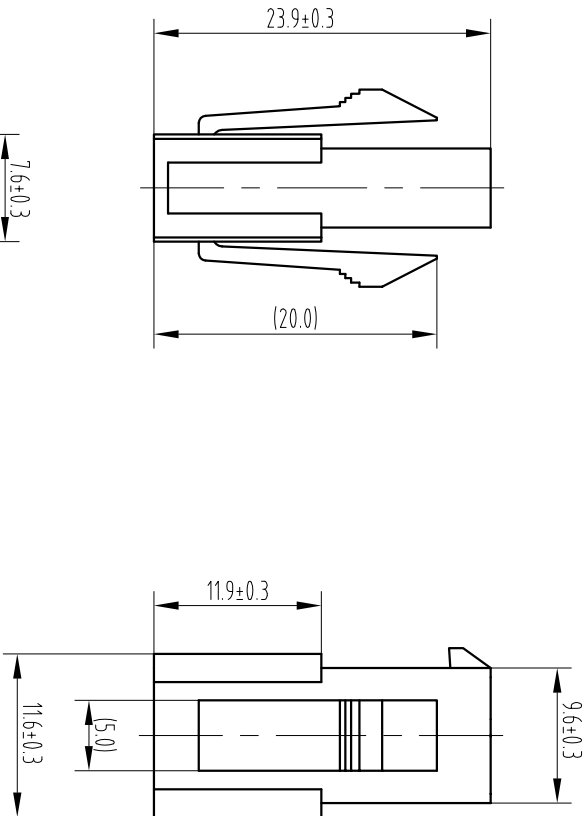
Assembly View
(DIM FyI)



- Notes:
- 1.Material: PA66 UL94 V-0; Brass,Tin plated;
 - 2.Matched Housing: TJC16B-6Y, TJC16-6Y(CY73);
 - 3.Packaging: Packing bag;
 - 4.Compliant To The Current RoHS.

CUSTOMER DRAWING					Title:	
Drawn	LiQin	2016/09/28	Unit	Scale	Size	Edition
Checked	QuWang	2019.11.2	mm	2.5:1	A4	B
Approved	Dongxuliu	2019.11.2	Sheet No.	1 of 1	Part No.:TJC4201-2x3AD	
CWB 浙江合兴电子元件有限公司					Document No.:CP-DWG-00365	
CWB Electronics (Zhejiang) Co., Ltd.					Specification No.:PS3974	

General Tolerance		7		8		9		10	
Dimension	Tolerance	Rev. No	Location	Description	Reviser	Date			
0~3	±0.13	H8		Update the version.	Yadanli	2019.1.12			
3~18	±0.16								
18~50	±0.31								
≥50	±0.55								

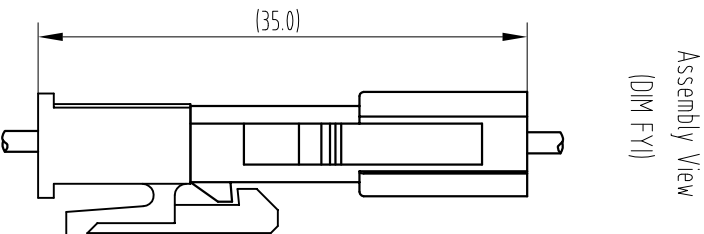
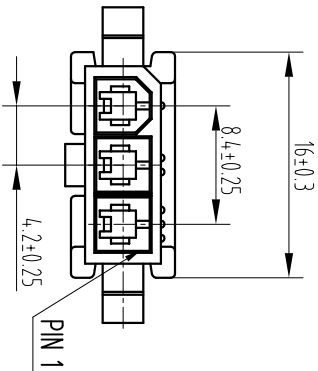
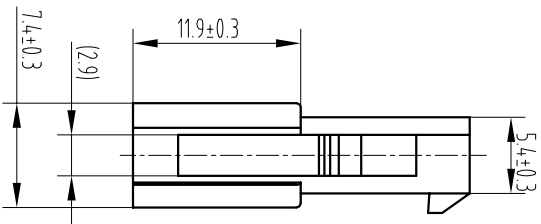
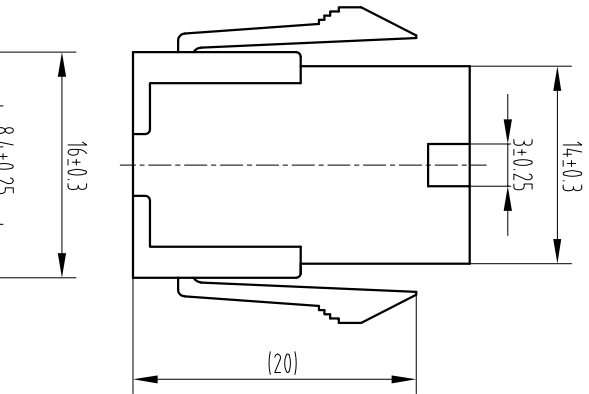


Notes:

- 1.Material:PA66 UL94 V-2; PA66 UL94 V-0 GWT 750℃;
- 2.Matched Contact:CZ34
- 3.Matched Housing:JC16-2Y (CY164) ;
- 4.Packaging:Packing bag;
- 5.Compliant To The Current RoHS.

CUSTOMER DRAWING						Title: 4.2mm Pitch WTW Header	
Drawn	Shaozongli 2017.09.18	Unit	Scale	Size	Edition	Part No.: TJC16-2A	
Checked	QuWang 2019.11.2	mm	2:1	A4	B	Document No.: CP-DWG-00545	
Approved	Dongxuliu 2019.11.2	Sheet No.	1 of 1				Specification No:PS3974
CWB 浙江合兴电子元件有限公司 CWB Electronics (Zhejiang) Co., Ltd.							

General Tolerance		Dimension		Tolerance	Rev. No	Location	Description	Reviser	Date
0~3		3~18		±0.13	H8	Update the version.	Yadanli	2019.1.12	
18~50		≥50		±0.16					
				±0.31					
				±0.55					



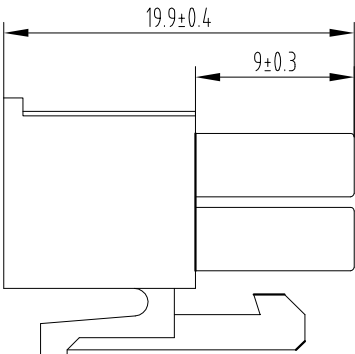
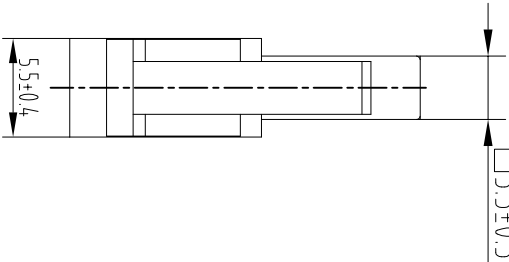
Notes:

- 1.Material:PA66 UL94 V-2;
- 2.Matched Contact:CZ34, CZ34A
- 3.Matched Housing:JC16-3Y;
- 4.Packaging:Packing bag;
- 5.Compliant To The Current RoHS.

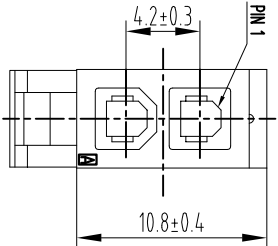
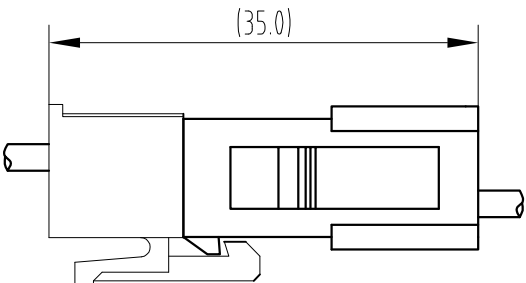
CUSTOMER DRAWING						Title:	
Drawn	Shaozongli 2017.09.18	Unit	Scale	Size	Edition	4.2mm Pitch WTW Housing	
Checked	QuWang 2019.1.12	mm	2:1	A4	B	Part No.: JC16-3A	
Approved	Dongxuliu 2019.1.12	Sheet No.	1 of 1			Document No.: CP-DWG-00546	
CWB 浙江合兴电子元件有限公司 CWB Electronics (Zhejiang) Co., Ltd.						Specification No:PS3974	

General Tolerance				
Dimension	Tolerance	Rev. No	Location	Description
0~3	±0.13		H8	Update the version.
3~18	±0.16			
18~50	±0.31			
≥50	±0.55			

□ 3.5±0.3



Assembly View
(DIM FYI)

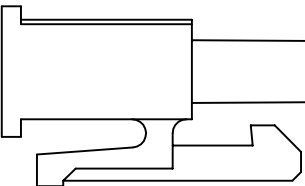
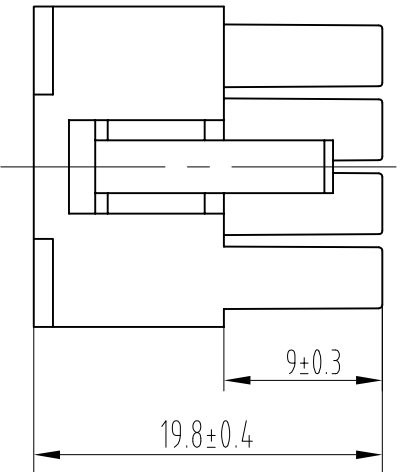


Notes:

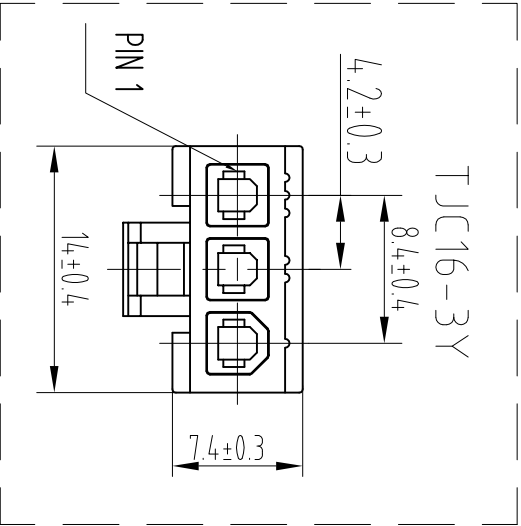
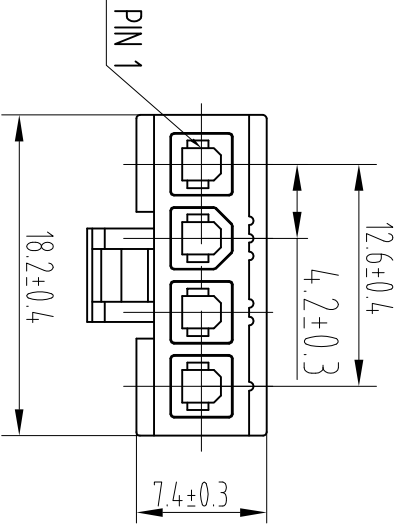
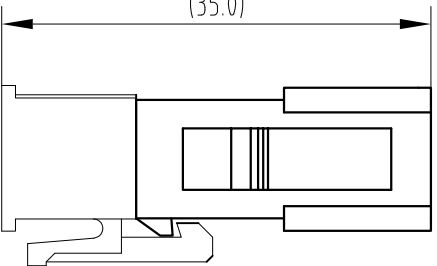
- 1.Material: PA66 UL94 V-2; PA66 UL94 V-0 GWT 750℃;
- 2.Matched Contact: CH-34;CH34-1;
- 3.Matched Plug Header: TJC16-2A;
- 4.Packaging: Packing bag;
- 5.Compliant To The Current RoHS.

CUSTOMER DRAWING					Title:	
Drawn	Shaozongli 2017.9.18	Unit	Scale	Size	4.2mm Pitch WTW Housing(1 Row)	
Checked	Qu.Wang 2019.1.12	mm	2.5:1	A4	B	
Approved	Dongxuliu 2019.1.12	Sheet No.	1 of 1		Document No.: CP-DWG-00550	
CWB 浙江合兴电子元件有限公司 CWB Electronics (Zhejiang) Co., Ltd.					Specification No.: PS3974	

General Tolerance		Dimension	Tolerance	Rev. No	Location	Description	Reviser	Date
		0~3	±0.13		H8	Update the version.	YadanLi	2019.1.12
		3~18	±0.16					
		18~50	±0.31					
		≥50	±0.55					



Assembly View
(DIM F.YI)

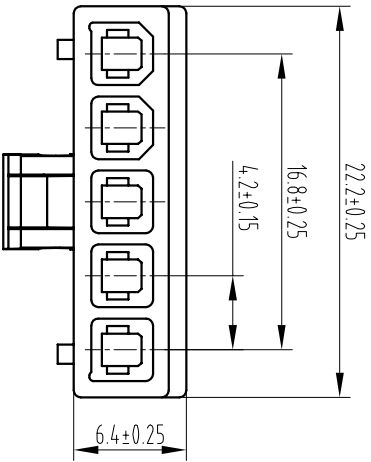
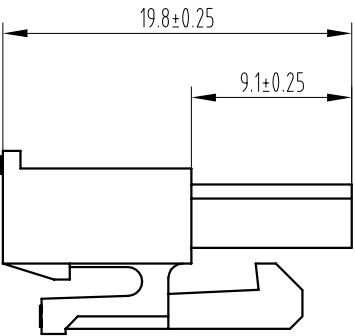
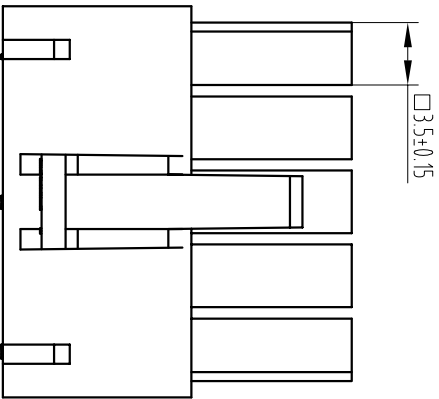


Notes:

- 1.Material: PA66 UL94 V-2 ,PA66 UL94 V-0 GW750°C;
- 2.Matched Contact: CH-34,CH34-1;
- 3.Matched Plug Header: TJC16-3A, TJC16-4AF
- 4.Packaging: Packing bag;
- 5.Compliant To The Current RoHS.

CUSTOMER DRAWING					Title:	
Drawn	ShaozongLi 2017.9.18	Unit	Scale	Size	4.2mm Pitch WTW Housing(1 Row)	
Checked	Qu.Wang 2019.1.12	mm	2.5:1	A4		
Approved	Dongxuliu 2019.1.12	Sheet No.	1 of 1	B	Part No.: TJC16-3Y/TJC16-4Y	Document No.: CP-DWG-00551
CWB 浙江合兴电子元件有限公司 CWB Electronics (Zhejiang) Co., Ltd.					Specification No.: PS3974	

General Tolerance				
Dimension	Tolerance	Rev. No	Location	Description
0~3	±0.13		H8	Update the version.
3~18	±0.16			
18~50	±0.31			
≥50	±0.55			



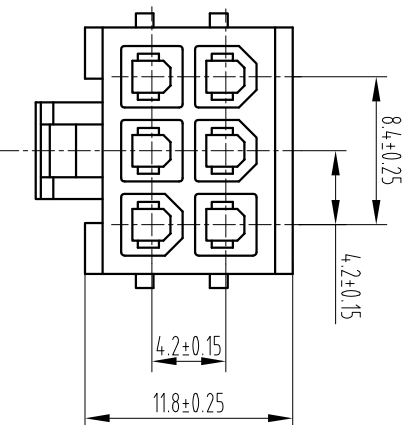
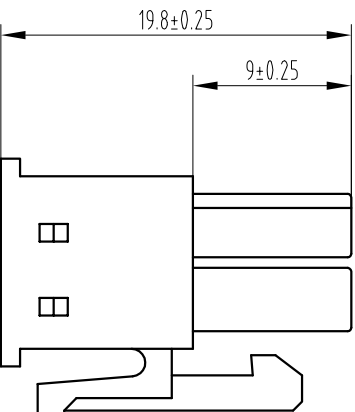
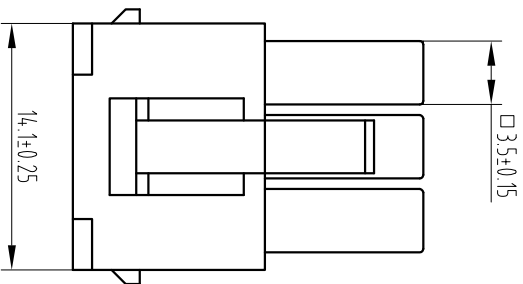
Notes:

- 1.Material: PC/PET UL94 V-0 GWT 750℃;
- 2.Matched Contact: CH34, CH34-1;
- 3.Matched Lock Plate: TJC16B-5YS;
- 4.Packaging: Packing bag;
- 5.Compliant To The Current RoHS.

CUSTOMER DRAWING

CUSTOMER DRAWING				Title:	
Drawn	Lidan	2016/09/28	Unit	Scale	Size
Checked	Qu Wang	2019.11.2	mm	2.5:1	A4
Approved	Dongxulu	2019.11.2	Sheet No.	1 of 1	B
CWB 浙江合兴电子元件有限公司 CWB Electronics (Zhejiang) Co., Ltd.				Part No.: TJC16B-5Y	
				Document No.: CP-DWG-00361	
				Specification No.: PS3974	

General Tolerance				
Dimension	Tolerance	Rev. No	Location	Description
0~3	±0.13		H8	Update the version.
3~18	±0.16			
18~50	±0.31			
≥50	±0.55			

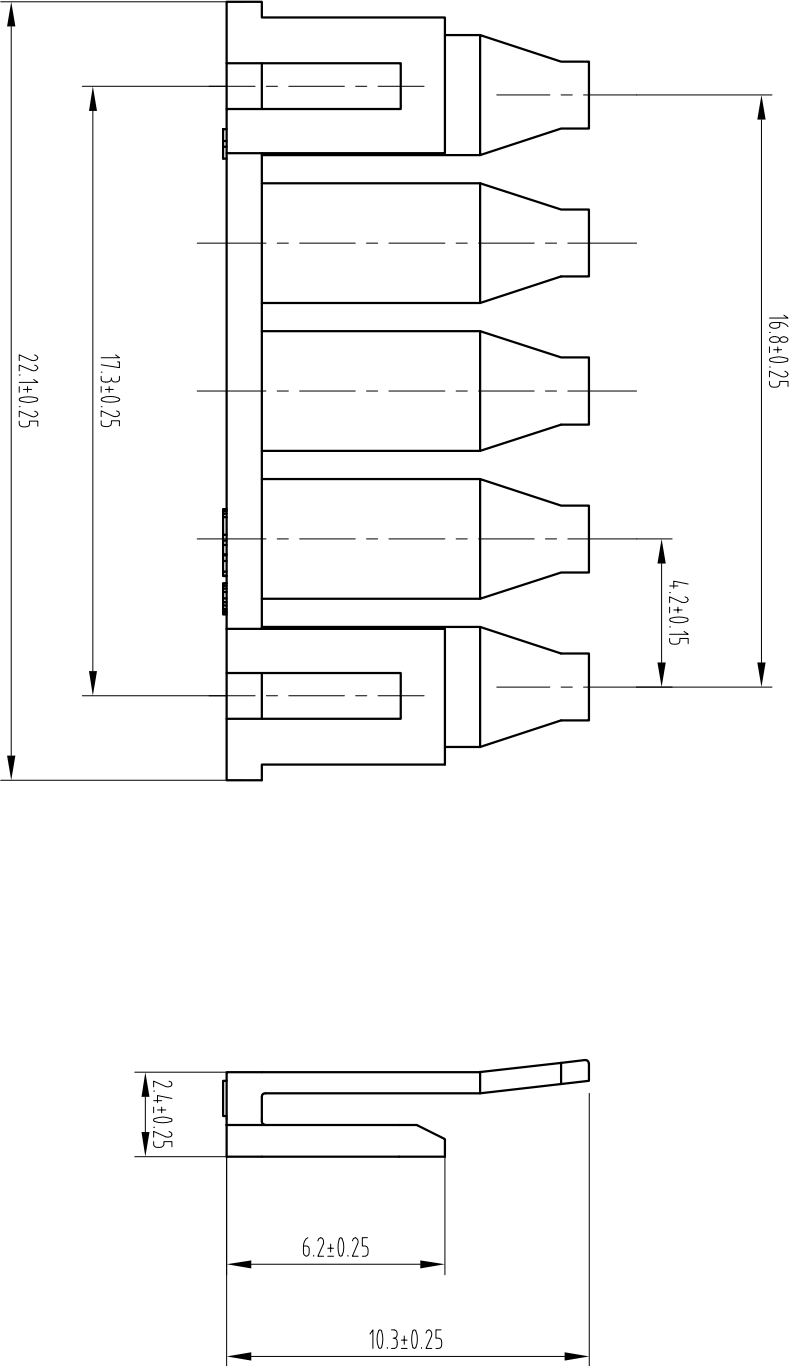


Notes:

- 1.Material: PA66 UL94 V-2
- 2.Matched Contact: CH34, CH34-1;
- 3.Matched Plug Housing: TJC16-6A(CA71), TJC4201-6A, TJC4201-6AW, TJC4202-6AW;
- 4.Matched Lock Plate: TJC16B-6YS;
- 5.Packaging: Packing bag;
- 6.Compliant To The Current RoHS.

CUSTOMER DRAWING					Title:	
Drawn	Lidan	2016/09/28	Unit	Scale	Size	Edition
Checked	Qu Wang	2019.11.2	mm	2.5:1	A4	B
Approved	Dongxulu	2019.11.2	Sheet No.	1 of 1		
CWB 浙江合兴电子元件有限公司 CWB Electronics (Zhejiang) Co., Ltd.					Part No.: TJC16B-6Y	
					Document No.: CP-DWG-00363	
					Specification No.: PS3974	

General Tolerance							
Dimension	Tolerance	Rev. No	Location	Description	Reviser	Date	
0~3	±0.13		H8	Update the version.	Yadanli	2019.1.12	
3~18	±0.16						
18~50	±0.31						
≥50	±0.55						

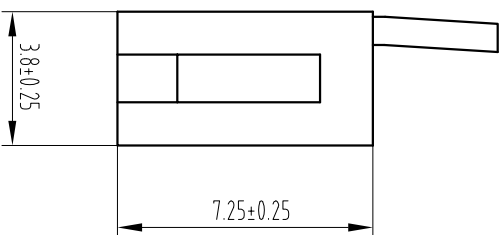
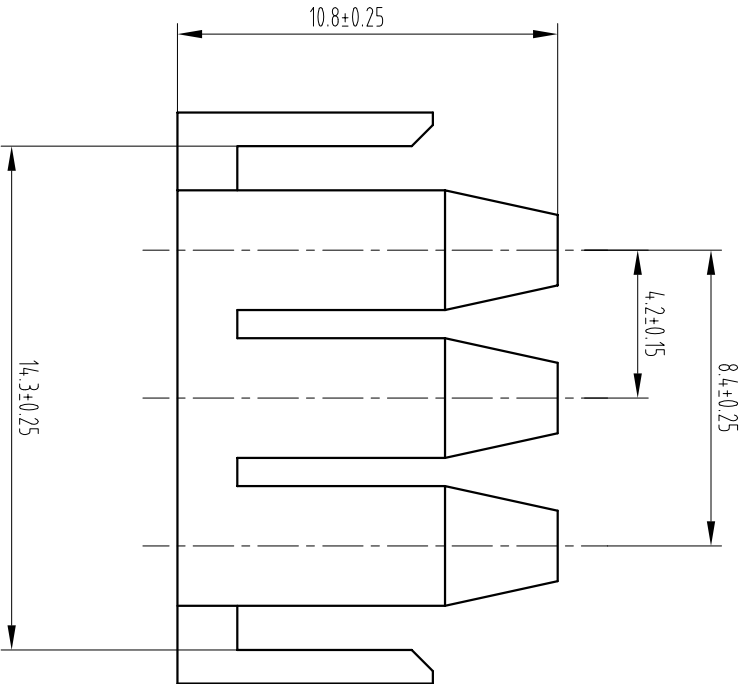


Notes:

- 1.Material: PA66 UL94 V-0
- 2.Matched Housing: TJC16B-5Y;
- 3.Compliant To The Current RoHS.

CUSTOMER DRAWING						Title:	
Drawn	Lidan	2016.09.28	Unit	Scale	Size	Edition	4.2mm Pitch WTB Lock Plate
Checked	Qu Wang	2019.1.12	mm	5:1	A4	B	Part No.: TJC16B-5YS
Approved	Dongxuliu	2019.1.12	Sheet No.	1 of 1			Document No.: CP-DWG-00362
CWB 浙江合兴电子元件有限公司 CWB Electronics (Zhejiang) Co., Ltd.						Specification No.: PS3974	

General Tolerance		Dimension		Tolerance	Rev. No	Location	Description	Reviser	Date
0~3				±0.13	/	H8	Update the version.	YadanLi	2019.1.12
3~18				±0.16					
18~50				±0.31					
≥50				±0.55					

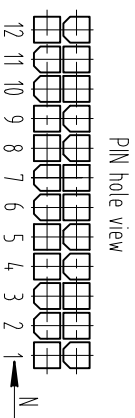
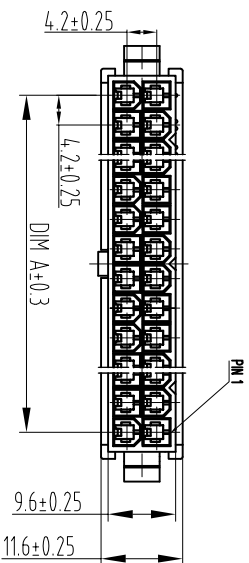
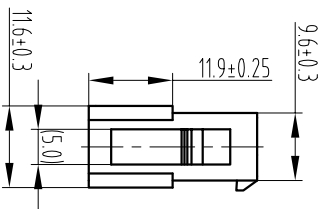
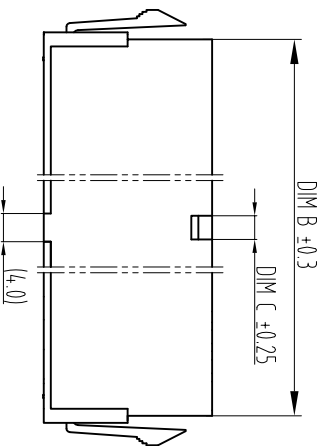


Notes:

- 1.Material: PA66 UL94 V-2
- 2.Matched Housing: TJC16B-6Y;
- 3.Compliant To The Current RoHS.

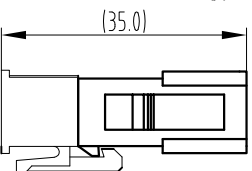
CUSTOMER DRAWING						Title:	
Drawn	Lidan	2016/09/28	Unit	Scale	Size	Edition	4.2mm Pitch WTB Lock Plate
Checked	Qu Wang	2019.1.12	mm	5:1	A4	B	
Approved	Dongxuliu	2019.1.12	Sheet No.	1 of 1			
CWB 浙江合兴电子元件有限公司 CWB Electronics (Zhejiang) Co., Ltd.						Part No.:	TJC16B-6YS
						Document No.:	CP-DWG-00364
						Specification No.:	PS3974

General Tolerance		Dimension		Tolerance	Rev. No	Location	Description	Reviser	Date
		0~3		±0.13		H8	Update the version.	Yodan.Li	2019.1.12
3~18				±0.16					
18~50				±0.31					
≥50				±0.55					



Notes:

- 1.Material:PA66 UL94 V-2; PA66 UL94 V-0 GW7750℃;
- 2.Matched Contact:CZ34
- 3.Matched Housing:TJC16-nY;TJC16B-nY;
- 4.Packaging:Packing bag;
- 5.Compliant To The Current RoHS.

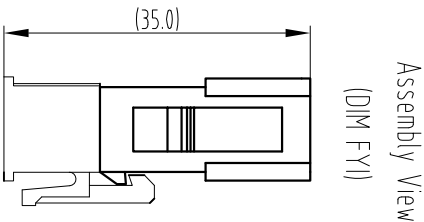
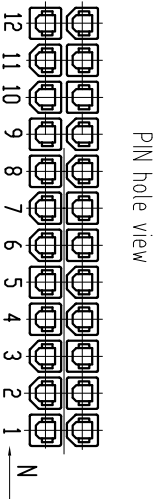
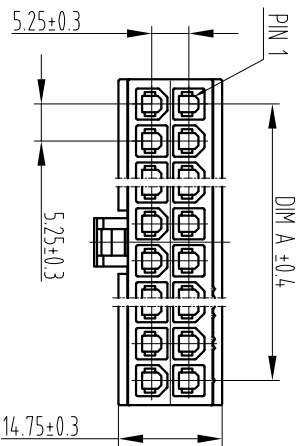
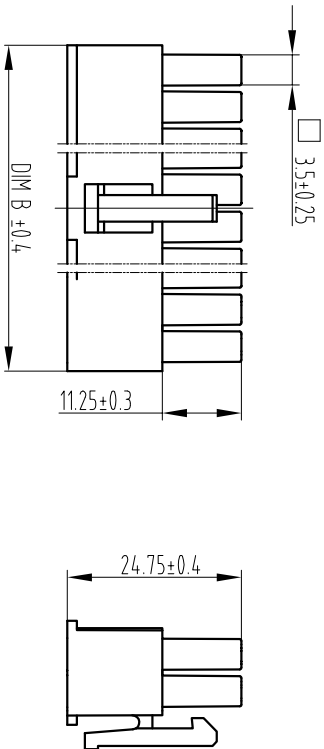


Assembly View
(DIM FYI)

Ckts(n)	Part No.	Dimensions		
		A	B	C
24	TJC16-24A	46.2	51.8	3.4
22	TJC16-22A	42.0	47.6	3.4
20	TJC16-20A(CA78)	37.8	43.4	3.4
18	TJC16-18A(CA77)	33.6	39.2	3.4
16	TJC16-16A(CA76)	29.4	35.0	3.4
14	TJC16-14A(CA75)	25.2	30.8	3.4
12	TJC16-12A(CA74)	21.0	26.6	3.4
10	TJC16-10A(CA73)	16.8	22.4	3.4
8	TJC16-8A(CA72)	12.6	18.2	3.4
6	TJC16-6A(CA71)	8.4	14.0	3.0
4	TJC16-4A	4.2	9.8	3.4

CUSTOMER DRAWING					Title: 4.2mm Pitch WTW Housing	
Drawn	Shaozongli 2017.09.18	Unit	Scale	Size	Edition	
Checked	QuWang 2019.1.12	mm	1:1	A4	B	
Approved	Dongxuliu 2019.1.12	Sheet No.		1 of 1		
CWB 浙江合兴电子元件有限公司 CWB Electronics (Zhejiang) Co., Ltd. Document No.: CP-DWG-0054.7 Specification No:PS3974						

General Tolerance				
Dimension	Tolerance	Rev. No	Location	Description
0~3	±0.13		H8	Update the version.
3~18	±0.16			
18~50	±0.31			
≥50	±0.55			



Notes:

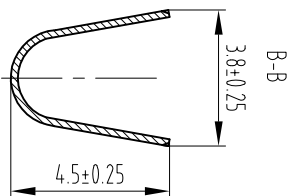
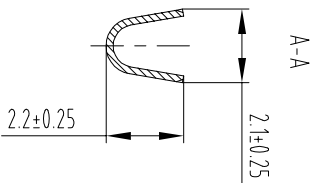
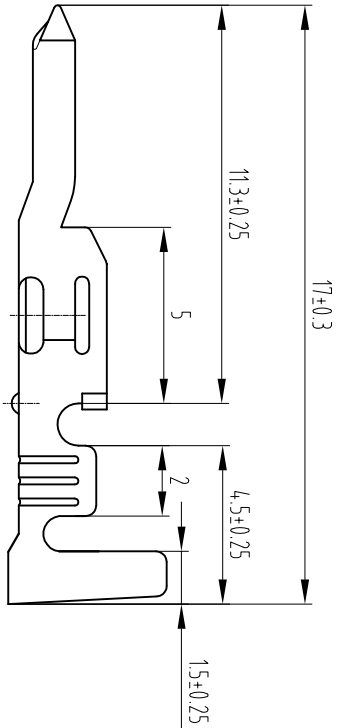
- 1.Material: PA66 UL94 V-2; PA66 UL94 V-0 GWT 750℃;
- 2.Matched Contact: CH-34;CH34-1;
- 3.Matched Plug Header: TJC16-nA;TJC4201-nA;TJC4201-nAW;TJC4202-nAW;
- 4.Packaging: Packing bag;
- 5.Compliant To The Current RoHS.

Ckts(n)	Part No.	Dimensions	
		A	B
24	TJC16-24Y	46.2	51.8
22	TJC16-22Y	42.0	47.6
20	TJC16-20Y(CY74)	37.8	43.4
18	TJC16-18Y(CY63)	33.6	39.2
16	TJC16-16Y(CY53)	29.4	35.0
14	TJC16-14Y(CY36)	25.2	30.8
12	TJC16-12Y(CY54)	21.0	26.6
10	TJC16-10Y(CY61)	16.8	22.4
8	TJC16-8Y(CY62)	12.6	18.2
6	TJC16-6Y(CY73)	8.4	14.0
4	TJC16-4Y	4.2	9.8

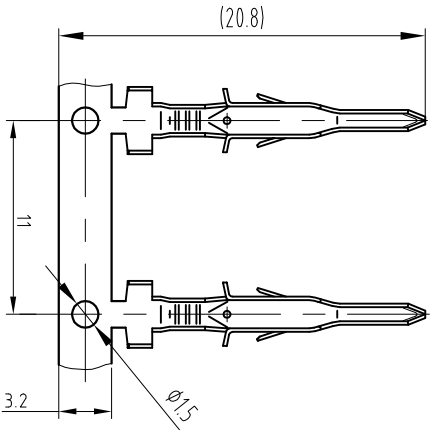
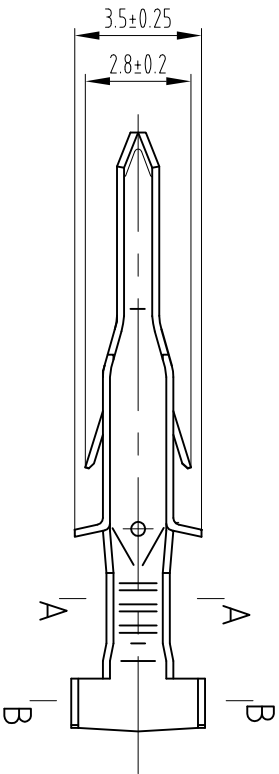
CUSTOMER DRAWING					Title:	
Drawn	Shaozongli 2017.9.18	Unit	Scale	Size	4.2mm Pitch WTW Housing(2 Row)	
Checked	Qu.Wang 2019.11.2	mm	1:1	A4	Part No.: TJC16-Y	
Approved	Dongxuliu 2019.11.2	Sheet No.		1 of 1	Document No.: CP-DWG-00552	
					Specification No.: PS3974	

CWB 浙江合兴电子元件有限公司
CWB Electronics (Zhejiang) Co., Ltd.

General Tolerance		Dimension	Tolerance	Rev. No	Location	Description	Reviser	Date
		0~3	±0.13		H8	Update the version.	Yadanli	2019.1.12
		3~18	±0.16					
		18~50	±0.31					
		≥50	±0.55					



Contact View
1:2



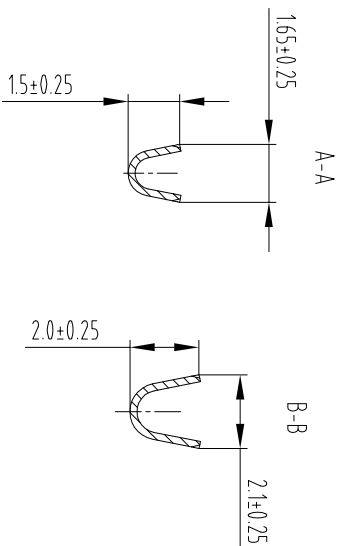
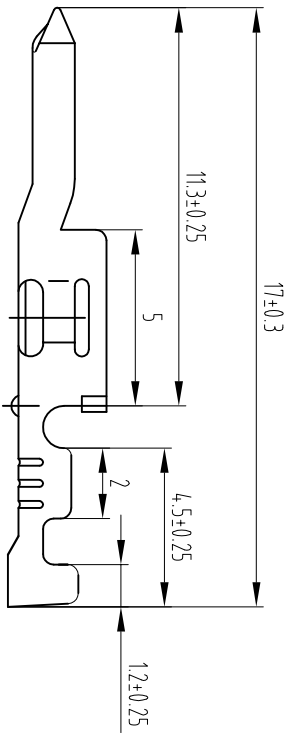
Notes:

- 1.Material: Phosphor bronze, Thickness=0.2mm
- 2.Surface Finish: Tin plated;
- 3.Matched Housing: TJC16-nA;
- 4.Matched Socket Contact: CH34, CH34-1;
- 5.Applicable wires: AWG22~AWG18;
- 6.Compliant To The Current RoHS.

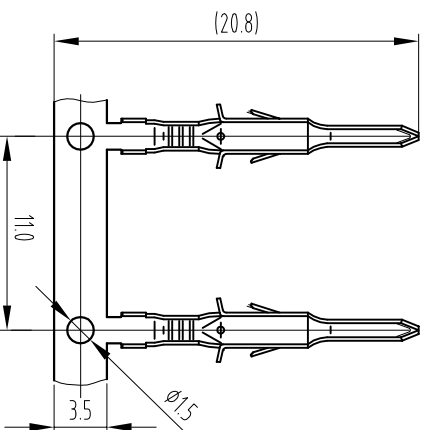
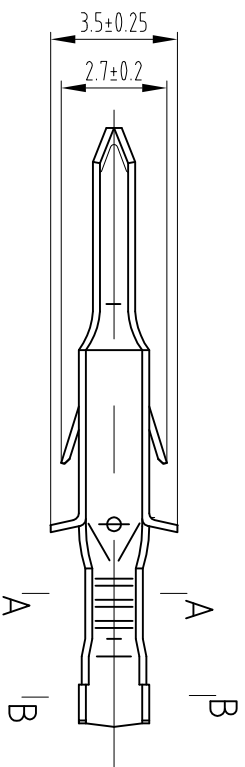
CUSTOMER DRAWING

CUSTOMER DRAWING						Title: 4.2mm Pitch WTW Pin Contact	
Drawn	Shaozongli	2017.07.22	Unit	Scale	Size	Edition	Part No.:CZ34
Checked	Qu Wang	2019.11.2	mm	5:1	A4		
Approved	Dongxulu	2019.11.2	Sheet No.	1 of 1			
CWB 浙江台兴电子元件有限公司 CWB Electronics (Zhejiang) Co., Ltd.							
Document No.:CP-DWG-00544 Specification No.:PS3974							

7		8		9		10	
Dimension	Tolerance	Rev. No	Location	Description	Reviser	Date	
0~3	±0.13	Δ	H8	To update drawing and upgrade version	Yanfei Wang	2018.9.8	
3~18	±0.16			Update the version.	Yadon.Li	2019.1.12	
18~50	±0.31						
≥50	±0.55						
General Tolerance							



Contact View
1/2



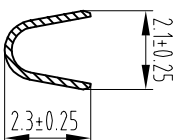
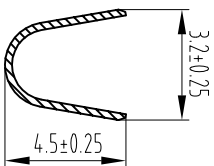
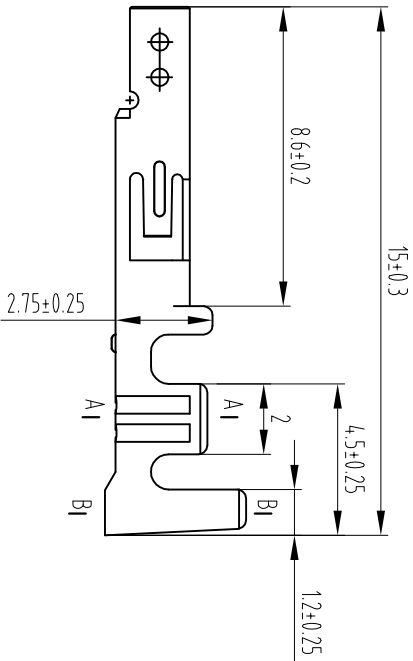
Notes:

- 1.Material: Phosphor bronze,Thickness=0.2mm
- 2.Surface Finish: Tin plated;
- 3.Matched Housing: TJC16-nA;
- 4.Matched Pin Contact: CH34、CH34-1;
- 5.Applicable Wires: AWG28~AWG24;
- 6.Compliant To The Current RoHS.

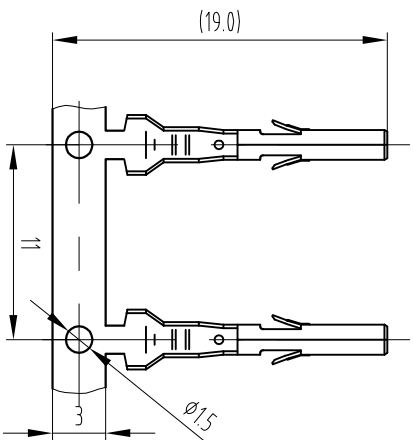
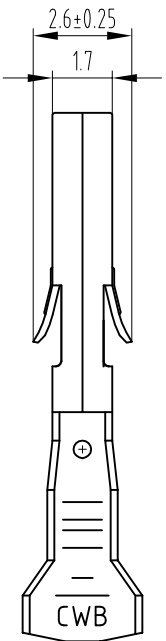
CUSTOMER DRAWING

CUSTOMER DRAWING					Title:	
Drawn	Shuozongli	2017.07.22	Unit	Scale	Size	Edition
Checked	Qu Wang	2019.11.2	mm	5:1	A4	B1
Approved	Dongxuliu	2019.11.2	Sheet No.	1 of 1		
CWB 浙江台兴电子元件有限公司 CWB Electronics (Zhejiang) Co., Ltd.					Part No.: CZ34A	Document No.: CP-DWG-00555
					Specification No:PS3974	

General Tolerance		Dimension		Tolerance		Rev. No		Location		Description		Reviser		Date	
0~3		±0.13		H8		Update the version.		YadanLi		2019.1.12					
3~18		±0.16													
18~50		±0.31													
≥50		±0.55													



Contact View
1:2



Notes:

- 1.Material: Phosphor bronze, Thickness=0.2mm
- 2.Surface Finish: Tin plated;
- 3.Matched Housing: TJC16B-nY,TJC16-nY;
- 4.Matched Pin Contact: CZ34,CZ34A;
- 5.Applicable wires: AWG22~AWG18;
- 6.Compliant To The Current RoHS.

CUSTOMER DRAWING

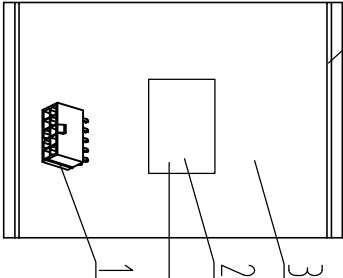
Drawn				ShaozongLi 2017.9.18		Unit		Scale		Size		Edition		Title:	
Checked				Ou.Wang 2019.1.12		mm		5:1		A4		B		4.2mm Pitch WTB/WTW	
Approved				Dongxuliu 2019.1.12		Sheet No.		1 of 1						Contact	
														Part No.: CH34-1	
														Document No.: CP-DWG-00554	
														Specification No:PS3974	

CWB 浙江合兴电子元件有限公司
CWB Electronics (Zhejiang) Co., Ltd.

General Tolerance		Dimension	Tolerance	Rev. No	Location	Description	Reviser	Date
		0~3	±0.13	/	H8	Update the version.	YadanLi	2019.1.12
		3~18	±0.16					
		18~50	±0.31					
		≥50	±0.55					

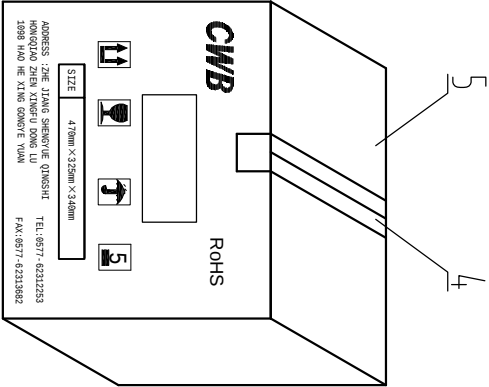
Packing bag

Sealed



CWB 合格证	
产品名称	QUANPIN
规格型号	***
生产厂家	***
生产日期	***
数量	***
检验员	***

Packing box



5	Packing box	TJC4201-24A	200
4	Gummed tape	TJC4201-22A	200
3	Packing bag	TJC4201-20A	300
2	Certificate	TJC4201-18A	300
1	TJC4201-nA	TJC4201-16A	300
		TJC4201-14A	300
		TJC4201-12A	500
		TJC4201-10A	500
		TJC4201-8A	500
		TJC4201-6A	500
		TJC4201-4A	1000
		TJC4201-2A	1000

CUSTOMER DRAWING						Title: Packaging Specification of 4.2mm Pitch Header	
Drawn	ShaozongLi	2016.9.18	Unit	Scale	Size	Edition	Part No.: TJC4201-nA
Checked	QuDang	2019.1.12	mm	/	A4	B	Document No.: BZ-DWG-00315
Approved	DongxuLiu	2019.1.12	Sheet No.	1 of 1			Specification No.: PS3974

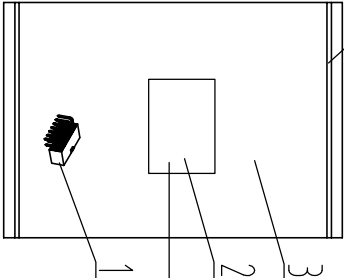
CWB 浙江台兴电子有限公司

CWB Electronics (Zhejiang) Co., Ltd.

General Tolerance		Dimension	Tolerance	Rev. No	Location	Description	Reviser	Date
		0~3	±0.13	/	H8	Update the version.	YadanLi	2019.1.12
		3~18	±0.16					
		18~50	±0.31					
		≥50	±0.55					

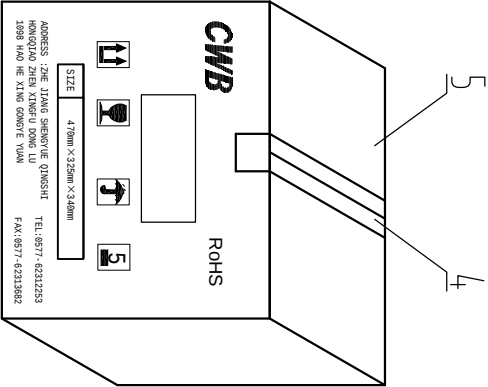
Packing bag

Sealed



CWB 合格证	
产品名称	QUADPIED
规格型号	***
生产厂家	***
生产日期	***
数量	***
重量	***
检验员	***
检验日期	2019.1.12

Packing box



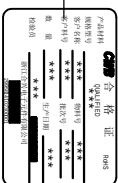
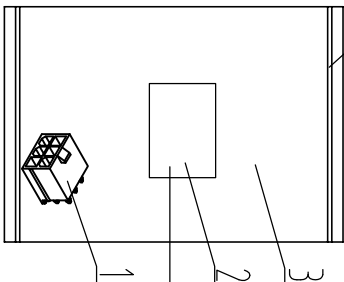
5	Packing box	TJC4201-24AW	200	
4	Gummed tape	TJC4201-22AW	200	
3	Packing bag	TJC4201-20AW	300	
2	Certificate	TJC4201-18AW	300	
1	TJC4201-nAW	TJC4201-16AW	300	
		TJC4201-14AW	300	
		TJC4201-12AW	500	
		TJC4201-10AW	500	
		TJC4201-8AW	500	
		TJC4201-6AW	500	
		TJC4201-4AW	1000	
		TJC4201-2AW	1000	

CUSTOMER DRAWING						Title: Packaging Specification of 4.2mm Pitch Header	
Drawn	ShaozongLi	2016.9.18	Unit	Scale	Size	Edition	Part No.: TJC4201-nAW
Checked	QuDang	2019.1.12	mm	/	A4	B	Document No.: BZ-DWG-00316
Approved	Dongxuli	2019.1.12	Sheet No.	1 of 1			Specification No.: PS3974

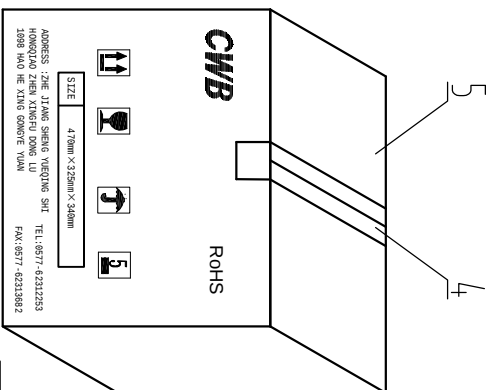
CWB 浙江合兴电子元件有限公司
CWB Electronics (Zhejiang) Co., Ltd.

Packing bag

Sealed



Packing box



General Tolerance		Dimension	Tolerance	Rev. No	Location	Description	Reviser	Date
		0~3	±0.13	/	H8	Update the version.	YadanLi	2019.1.12
		3~18	±0.16					
		18~50	±0.31					
		≥50	±0.55					

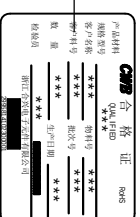
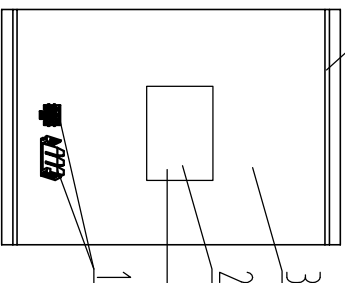
5	Outer packing box	
4	Gummed tape	
3	Packing bag	500pcs/bag
2	Certificate	
1	TJC4201-2x3AD	
Number	Designation	Remarks

CUSTOMER DRAWING						Title:	
Drawn	LiJin	2016.9.28	Unit	Scale	Size	Edition	Packaging Specification of 4.2mm Pitch WTB Header
Checked	QuDang	2019.1.12	mm	/	A4	B	Part No.: TJC4201-2x3AD
Approved	DongxuLiu	2019.1.12	Sheet No.	1 of 1			Document No.:BZ-DWG-00207
			CWB 浙江合兴电子元件有限公司		Specification No.: PS3974		
			CWB Electronics (Zhejiang) Co., Ltd.				

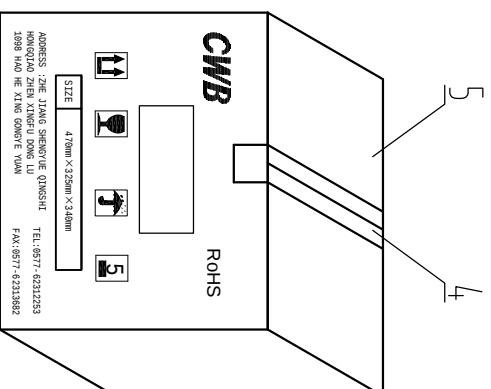
6		7		8		9		10	
Dimension		Tolerance	Rev. No	Location	Description	Reviser	Date		
0-3		±0.13		H8	Update the version.	YodanLi	2019.112		
3-18		±0.16							
18-50		±0.31							
≥50		±0.55							

Packing bag

Sealed



Packing box



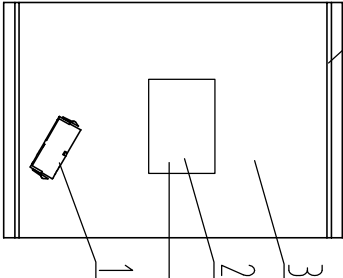
5	Packing box		
4	Gummed tape	TJC16B-6YS	1000
3	Packing bag	TJC16B-5YS	1000
2	Certificate	TJC16B-6Y	1000
1	TJC16B-nY/nYS	TJC16B-5Y	1000
Number	Designation	Part No.	Pcs/bag Remarks

CUSTOMER DRAWING					Title: Packaging Specification of 4.2mm Pitch Housing and Lock Plate	
Drawn	Li Qian	2016.9.28	Unit	Scale	Size	Edition
Checked	Qu Dang	2019.11.2	mm	/	A4	B
Approved	Dongxulu	2019.11.2	Sheet No.	1 of 1		
CWB 浙江合兴电子元件有限公司 CWB Electronics (Zhejiang) Co., Ltd.						
Document No.: BZ-DWG-00206						
Specification No.: PS3974						

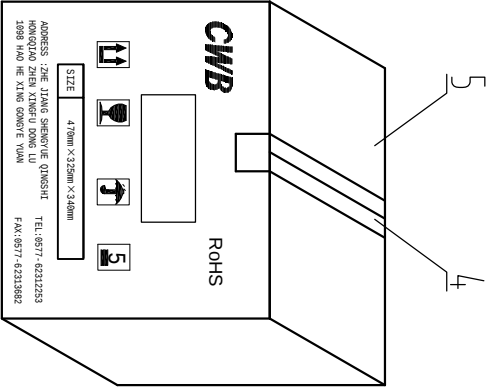
General Tolerance		Dimension	Tolerance	Rev. No	Location	Description	Reviser	Date
		0~3	±0.13	/	H8	Update the version.	YadanLi	2019.1.12
		3~18	±0.16					
		18~50	±0.31					
		≥50	±0.55					

Packing bag

Sealed



Packing box



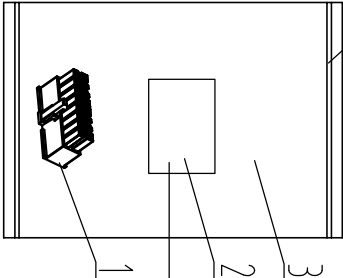
5	Packing box	TJC16-24A	200
4	Gummed tape	TJC16-22A	200
3	Packing bag	TJC16-20A(CA78)	200
2	Certificate	TJC16-18A(CA77)	200
1	TJC16-nA	TJC16-16A(CA76)	200
		TJC16-14A(CA75)	200
		TJC16-12A(CA74)	200
		TJC16-10A(CA73)	300
		TJC16-8A(CA72)	500
		TJC16-6A(CA71)	500
		TJC16-4A	500
		TJC16-3A	500
		TJC16-2A	500

CUSTOMER DRAWING					Title: Packaging Specification of 4.2mm Pitch Header	
Drawn	ShaozongLi	2016.9.18	Unit	Scale	Size	Edition
Checked	QuDang	2019.1.12	mm	/	A4	B
Approved	Dongxuli	2019.1.12	Sheet No.	1 of 1		
CWB 浙江台兴电子元件有限公司 CWB Electronics (Zhejiang) Co., Ltd.					Document No.: BZ-DWG-00314	Specification No.: PS3974

General Tolerance		Dimension	Tolerance	Rev. No	Location	Description	Reviser	Date
		0~3	±0.13	/	H8	Update the version.	YadanLi	2019.1.12
		3~18	±0.16					
		18~50	±0.31					
		≥50	±0.55					

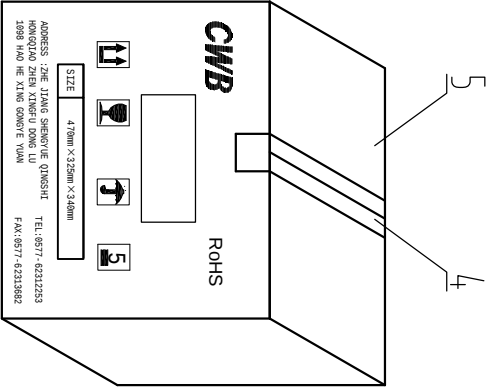
Packing bag

Sealed



CWB 合格证	
产品名称	QUANPIN
规格型号	***
生产厂家	***
生产日期	***
数量	***
检验员	***

Packing box



Number	Designation	Part No.	Pcs/bag	Remarks
5	Packing box	TJC16-12Y(CY54)	500	
4	Gummed tape	TJC16-10Y(CY61)	300	
3	Packing bag	TJC16-8Y(CY62)	500	
2	Certificate	TJC16-6Y(CY73)	500	
1	TJC16-nY	TJC16-4Y	500	

CUSTOMER DRAWING					Title: Packaging Specification of 4.2mm Pitch Housing	
Drawn	ShaozongLi	2016.9.18	Unit	Scale	Size	Edition
Checked	QuDang	2019.1.12	mm	/	A4	B
Approved	Dongxuli	2019.1.12	Sheet No.	1 of 1		
CWB 浙江合兴电子元件有限公司					Document No.: BZ-DWG-00317	
CWB Electronics (Zhejiang) Co., Ltd.					Specification No.: PS3974	

